

Operating and Installation  
Instructions

Laboratory Glassware  
Washer  
G 7883 CD

---

To prevent accidents  
and machine damage  
read these instructions

**before**  
installation or use.

en - US

M.-Nr. 07 779 611



<b>IMPORTANT SAFETY INSTRUCTIONS</b> . . . . .	5
<b>Guide to the laboratory glassware washer</b> . . . . .	10
<b>Function of the laboratory glassware washer</b> . . . . .	12
<b>Opening and closing the door</b> . . . . .	13
<b>Water softener</b> . . . . .	14
Setting the water softener . . . . .	14
Filling the salt reservoir . . . . .	16
Salt indicator . . . . .	17
<b>Rinse Aid</b> . . . . .	18
Rinse aid indicator light . . . . .	19
Setting the rinse aid dosage . . . . .	19
<b>Neutralizing agent</b> . . . . .	20
Adding neutralizer . . . . .	20
Neutralizer indicator light . . . . .	21
<b>Detergent</b> . . . . .	22
Setting the liquid detergent dosage . . . . .	22
<b>Loading the machine</b> . . . . .	25
Process validation . . . . .	25
Spring adapter for the water connection . . . . .	27
Adjusting the upper basket . . . . .	27
<b>Effects of Processing Chemicals</b> . . . . .	31
<b>Use</b> . . . . .	36
Turning on . . . . .	36
Starting a program . . . . .	36
Selecting the (optional) drying function . . . . .	36
Program sequence display . . . . .	37
End of a program . . . . .	38
Additional drying . . . . .	38
Turning off . . . . .	38
Canceling a program . . . . .	39

# Contents

---

<b>Program Guide</b> . . . . .	40
<b>Programming functions</b> . . . . .	42
The following instructions apply to all programming functions:.. . . .	42
To access the programming mode . . . . .	42
Saving to memory and exiting the programming mode . . . . .	42
Exiting the programming mode without saving . . . . .	42
DOS 1 (liquid detergent) . . . . .	43
Setting the detergent dosage . . . . .	43
Priming the dosage system . . . . .	43
DOS 3 (neutralizer) . . . . .	44
Setting the neutralizer dosage . . . . .	44
Priming the dosage system . . . . .	44
Buzzer . . . . .	45
Changing program parameters . . . . .	46
Changing the temperature . . . . .	47
Changing the holding time . . . . .	47
Restoring the factory settings . . . . .	48
Setting the time and date. . . . .	49
Resetting the filter timer of the drying system . . . . .	50
<b>Process documentation</b> . . . . .	51
<b>Maintenance</b> . . . . .	52
Routine checks . . . . .	52
<b>Cleaning and Care</b> . . . . .	53
<b>Frequently asked questions</b> . . . . .	62
Thermo switch . . . . .	71
<b>After Sales Service</b> . . . . .	72
<b>INSTALLATION INSTRUCTIONS</b> . . . . .	73
<b>Installation</b> . . . . .	74
<b>Electrical connection</b> . . . . .	76
<b>Plumbing</b> . . . . .	77
Drainage . . . . .	80
<b>Technical data</b> . . . . .	81
<b>Caring for the environment</b> . . . . .	82

# IMPORTANT SAFETY INSTRUCTIONS

This machine conforms to current safety requirements. However, inappropriate use can lead to personal injury and property damage.

To avoid the risk of accidents and machine damage read the operating instructions carefully before using this machine.

Keep these instructions in a safe place and pass them on to any future user.

## **WARNING - To reduce the risk of fire, electric shock or injury:**

### **Use**

▶ This lab washer is not intended for any purpose that is not indicated in the operating instructions. Conversions, modifications, and other unintended uses are considered to be dangerous. The cleaning processes described here apply only to those medical products that are specifically designed by the manufacturer to be re-used. Follow the product manufacturer's instructions.

▶ This lab washer is intended for indoor stationary use only.

## **Please pay attention to the following notes to maintain safe procedures.**

▶ The lab washer should be installed, commissioned and maintained only by a Miele Service Technician. Repairs by unqualified persons could be dangerous.

▶ Do not install the lab washer in an area where a danger of explosion or freezing may be present.

▶ Be certain this appliance is properly installed and grounded by an authorized technician. To guarantee the electrical safety of this appliance, continuity must exist between the appliance and an effective grounding system. It is imperative that this basic safety requirement be met. If there is any doubt, have the electrical system checked by a qualified technician.

▶ A damaged or leaking lab washer is dangerous. Turn off the machine immediately at the main switch and call the Miele Service Department.

▶ Personnel operating the lab washer should be trained regularly. Children and untrained personnel must not be allowed access to the machine or its controls.

▶ Take care when handling processing chemicals (detergents, softeners, neutralizers, etc.). These may contain irritant or corrosive ingredients. Wear protective gloves and goggles. With all chemical agents the manufacturer's safety conditions must be observed.

## IMPORTANT SAFETY INSTRUCTIONS

---

- ▶ The lab washer is only designed to operate with water and the recommended processing chemicals. The machine must NOT be operated with organic solvents or flammable liquids. This may cause an explosion or damage to rubber and plastic components, which in turn allows liquid substances to leak out.
- ▶ Do not stand, sit or lean on the opened machine door. This could cause the lab washer to tip over, resulting in injuries and damage.
- ▶ Do not touch the heating elements during or directly after the end of a program, burns could result. The elements remain hot for some time after the end of the program.
- ▶ The water in the lab washer must not be used as drinking water.
- ▶ Be careful when sorting items with sharp, pointed ends. Carefully position these items in the machine, so that you will not hurt yourself or create dangers for other operators.
- ▶ When using this machine regard the high temperatures and be especially careful not to scald or burn yourself. When opening the door bypassing the electrical lock, a danger of burning, scalding or corrosion exists or when using disinfection agents, the inhalation of toxic fumes. Let baskets and inserts cool. Empty any water from parts into the wash cabinet.
- ▶ If toxic chemical substances can form in the wash water during processing, the door seal and, if applicable, the function of the steam condenser must be checked regularly. In that case, opening the lab washer door during a program interruption can be dangerous.
- ▶ If you are exposed to toxic vapors or processing chemicals, consult the manufacturer's material safety data sheets for emergency procedures.
- ▶ Always allow mobile units, modules, inserts, and loads to cool before removing. Be sure to empty any water from concave items into the wash cabinet before removing.
- ▶ After drying open the door to allow the items and inserts to cool.
- ▶ Never clean the lab washer or near its vicinity with a water or high pressure hose.

# IMPORTANT SAFETY INSTRUCTIONS

▶ Avoid inhaling powder products. They can cause burning in the mouth and throat if swallowed, and can inhibit breathing.

▶ Before servicing, disconnect the power supply by either removing the fuse, unplugging the unit or manually "tripping" the circuit breaker.

▶ After work is conducted on the tap water network, the water supply line to the lab washer must be cleared of air. Failure to do so can result in damage to the laboratory glassware washer.

**The following points should be observed to assist in maintaining quality standards for critical labware and to avoid damage to the loads being cleaned.**

▶ For this type of cleaning, the program must not be interrupted until completion. Interruptions should also be avoided for all other programs, such as during performance testing, because this can negatively affect the cleaning and rinsing results. After any interruption, the program should be restarted from the beginning.

▶ Only use cleaning agents formulated for special processes and approved by Miele for use with this lab washer. Use of unsuitable cleaning agents could adversely affect the components of the machine.

▶ Use only Miele approved cleaning agents with this machine. Use of unsuitable cleaning agents could adversely affect the components of the machine. Damages resulting from using unsuitable cleaning agents are not covered by the warranty.

▶ Pre-treatments with cleaning agents can create suds, as can certain rinsing agents. For pre-treatment and / or cleaning, only use low-sudsing detergents which have been approved by Miele. Suds can have an adverse effect on the cleaning process.

▶ Use of a chemical disinfectant at moderate temperatures (for example 149°F / 65°C or lower) do NOT fulfill the official requirements for disinfection pursuant to FDA regulations. Always note their specifications for handling, application conditions and efficacy. The operator is responsible for the use of any such thermo-chemical processes.

▶ The process must be set so that no foam escapes the wash compartment. Escaping foam jeopardizes the safe operation of the lab washer.

▶ The process must be checked regularly in order to detect any foaming.

▶ In order to prevent damage to the lab washer and any accessories through processing chemicals or dirt as well as any interaction between them, see "Effects of Processing Chemicals".

# IMPORTANT SAFETY INSTRUCTIONS

---

► In critical applications where very stringent requirements have to be met, it is strongly recommended that all the relevant factors for the process, such as detergent, quality of water, etc. are discussed with a Miele Application Technology specialist.

► It is the responsibility of the operator to routinely check that the required cleaning standards are being met. Therefore, results need to be regularly tested and documented, both thermo electrically and through inspection. For thermo chemical processes, additional testing is required using chemical or biological indicators.

► The performance of the cycles was tested using Neodisher products. The use of other products is not discouraged but may not yield identical results. Please be aware that changes in formulation, storage conditions, etc. which may not be publicized by the chemical manufacturer can have a negative effect on cleaning results. and are not the responsibility of the machine manufacturer.

► When using cleaning agents and specialized products, it is essential that the manufacturer's instructions are followed. Only use the product for the application described by the manufacturer to avoid any material damage or the occurrence of strong chemical reactions.

► The mobile units, baskets and special inserts should only be used for their specific applications. Instruments with hollow parts must be flushed through with wash water.

► Empty all containers and utensils before arranging them in the machine.

► Do not allow any remains of acids, solvents or corroding ferrous material, and in particular hydrochloric acid or chloride solutions to get into the wash cabinet. The presence in compounds of any solvents should be minimal, (especially those in hazard class A1).

► To avoid any corrosion damage ensure that solutions or steam containing hydrochloric acid do not come in contact with the stainless steel casing of the machine.

► Please follow the installation advice in these instructions and the separate Installation Instructions.

## **Please note the following symbols on the machine:**



Caution : See Operating Instructions!



Caution : Danger of electric shock!



# IMPORTANT SAFETY INSTRUCTIONS

---

## Accessories

- ▶ Only genuine, Miele parts and accessories should be used with this lab washer, including Miele mobile units, baskets and inserts.
- ▶ Adequate cleaning results cannot be guaranteed when non-Miele accessories are used, or when Miele accessories are altered. Damages resulting from the use of unsuitable accessories are not covered by the warranty.

## Disposal of an old appliance

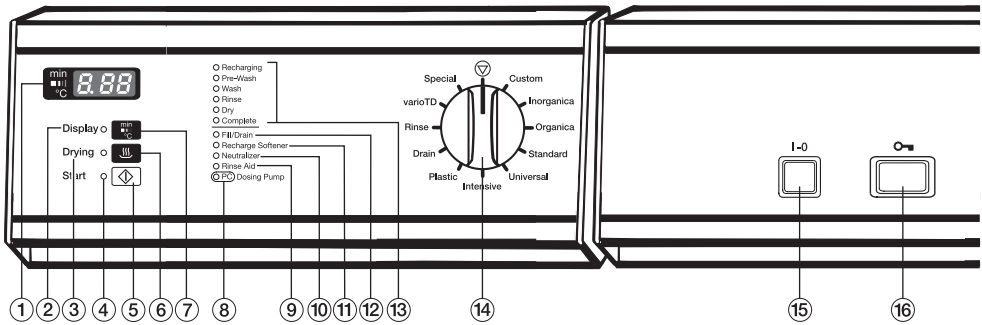
Obsolete appliances should be made unusable. To do this, first disconnect the appliance from the power supply, then cut off the power cord. It is important to note that the old appliance may be contaminated from exposure to pathogens, genetically modified material, blood, etc., and therefore must be decontaminated before disposal.





For safety and environmental protection, be sure to remove all chemical residue, in compliance with safety regulations (wear protective eyewear and gloves!).

Remove or destroy the door latch, to prevent children from locking themselves inside. The appliance can now be sent for disposal through the proper resource recovery facilities.

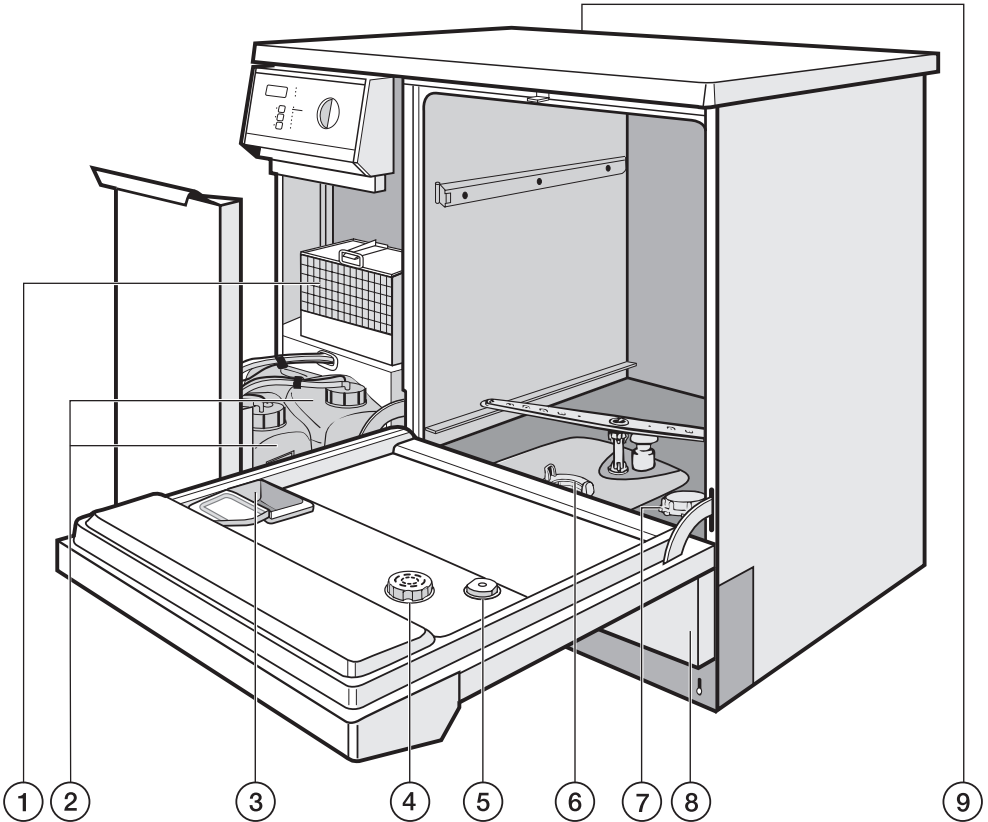
# SAVE THESE INSTRUCTIONS

# Guide to the laboratory glassware washer



- ① Display
- ② "Display" indicator
- ③ "Drying" indicator
- ④ "Start" indicator
- ⑤ "Start"  button
- ⑥ "Drying"  button
- ⑦ "Display"  toggle button (toggles between the elapsed time, active wash blocks and temperature displays)
- ⑧ "OPC" Dosing pump" indicator
- ⑨ "Rinse aid" indicator
- ⑩ "Neutralizer agent" indicator
- ⑪ "Recharge Softener" indicator
- ⑫ "Fill/Drain" indicator
- ⑬ Program sequence display
- ⑭ Program selector
- ⑮ "On/Off" **I - 0** button
- ⑯ "Door"  button

# Guide to the laboratory glassware washer



- ① Drying system
- ② Dispensers for neutralizer (red) and **liquid** detergent (blue)
- ③ Dispenser for **powdered** detergent
- ④ Rinse aid reservoir (with dosage selector)
- ⑤ Level indicator for rinse aid
- ⑥ Filter combination
- ⑦ Salt reservoir (water softener)
- ⑧ Service panel
- ⑨ Serial interface

# Function of the laboratory glassware washer

---

Miele laboratory washers are designed to clean and rinse laboratory equipment and accessories.

In this operating manual, the general term "labware" is used to cover a range of laboratory equipment.

Always follow the labware manufacturer's instructions. Individual items need to be checked to ensure that they are designed to withstand the temperatures and acid / alkaline environment in the lab washer.

## Standard model

The lab washer comes as standard with a:

- drying system
- serial interface
- water softener
- steam condenser
- flow meter

Optional additions:

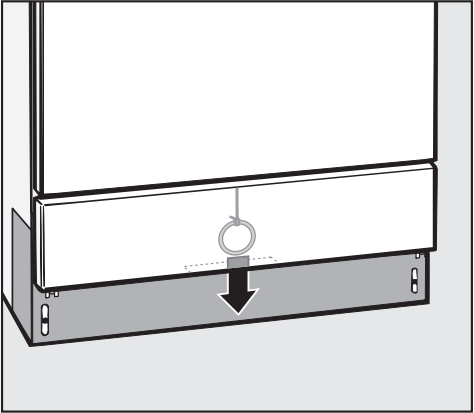
- DOS G 60 liquid pump

## Intended application: Laboratory equipment

Labware includes a wide range of items:

- Glassware, such as beakers, round-bottomed flasks, Erlenmeyer flasks, bottles, test tubes, separatory funnels,
- measuring vessels, such as graduated flasks, graduated cylinders, pipettes
- dishes, such as Petri dishes, watch glasses, mortars, and
- hardware, such as stoppers, spatulas and stirrers.

Labware can be made of glass, heat-resistant plastic, ceramic, stainless steel, or coated metal (e.g., stirrers).



# Water softener

Before using the lab washer for the first time, the water softener should be programmed. The water needs to be softened to avoid calcium deposits on the items being cleaned and in the machine itself.

If the water supply is harder or softer than the factory setting (including below 4 gr/gal or 70 ppm), the setting will need to be changed. See "Setting the water softener".

- In order to function properly, the water softener requires a supply of reactivation salt.
- The cleaner must be correctly programmed to match the hardness of the tap water supply.
- Your local water authority can provide information about the hardness of the tap water in your area.

If the water hardness is known to fluctuate, always program for the highest value.




The built-in water softener can be programmed at settings from 1 - 60 gr/gal or 20 - 1080 ppm.

It is useful to make a note of your water hardness so that you can provide the service technician with this information in the event of any service calls.

Please note the water hardness in the space provided here:

\_\_\_\_\_ gr/gal or ppm

## Setting the water softener

- Use the **On/Off** button to switch off the machine.
- Turn the program selector to .
- **Simultaneously** press and hold the "Display"  and "Start"  buttons, while turning the machine on with the **On/Off** button.


The current program status *P*... will appear in the display, and the "Fill/Drain" indicator will come on.

- Press the "Drying"  button once.

*E01* will appear in the display.


- Turn the program selector one switch position clockwise (to 1 o'clock).

The number *19* will appear in the display (this indicates the factory setting in gr/gal).

- Press and hold the "Display"  button until the required value appears in the display.

Please refer to the "Settings" table for detailed water hardness tables (water hardness in gr/gal and ppm).

Once the *50* setting has been reached, the counter begins again from *0*.

- Press "Start" .

*5P* will appear in the display.

- Press "Start"  again.

The setting you selected will now be stored in memory. The display light(s) will turn off.

The machine is now ready for use.

# Water softener

## Settings

<b>Settings 1 - 30</b>	<b>gr/gal 1 - 30</b>	<b>ppm CaCO<sub>3</sub></b>
<b>1</b>	1	20
<b>2</b>	2	40
<b>3</b>	3	50
<b>4</b>	4	70
<b>5</b>	5	90
<b>6</b>	6	110
<b>7</b>	7	130
<b>8</b>	8	140
<b>9</b>	9	160
<b>10</b>	10	180
<b>11</b>	11	200
<b>12</b>	12	220
<b>13</b>	13	230
<b>14</b>	14	250
<b>15</b>	15	270
<b>16</b>	16	290
<b>17</b>	17	310
<b>18</b>	18	320
<b>19</b>	<b>19 *)</b>	340
<b>20</b>	20	360
<b>21</b>	21	380
<b>22</b>	22	400
<b>23</b>	23	410
<b>24</b>	24	430
<b>25</b>	25	450
<b>26</b>	26	470
<b>27</b>	27	490
<b>28</b>	28	500
<b>29</b>	29	520
<b>30</b>	30	540

<b>Settings 31 -60</b>	<b>gr/gal 31 -60</b>	<b>ppm CaCO<sub>3</sub></b>
<b>31</b>	31	560
<b>32</b>	32	580
<b>33</b>	33	590
<b>34</b>	34	610
<b>35</b>	35	630
<b>36</b>	36	650
<b>37</b>	37	670
<b>38</b>	38	680
<b>39</b>	39	700
<b>40</b>	40	720
<b>41</b>	41	740
<b>42</b>	42	760
<b>43</b>	43	770
<b>44</b>	44	790
<b>45</b>	45	810
<b>46</b>	46	830
<b>47</b>	47	850
<b>48</b>	48	860
<b>49</b>	49	880
<b>50</b>	50	900
<b>51</b>	51	920
<b>52</b>	52	940
<b>53</b>	53	950
<b>54</b>	54	970
<b>55</b>	55	990
<b>56</b>	56	1010
<b>57</b>	57	1030
<b>58</b>	58	1040
<b>59</b>	59	1060
<b>60</b>	60	1080

\*) factory setting

# Water softener


## Filling the salt reservoir

Only special, coarse-grained reactivation salt\* should be used in this lab washer.

\*Available from Miele. Please see back page for more information.

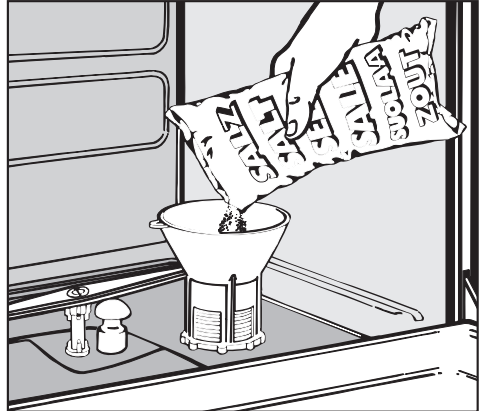
Do not use other types of salt, e.g. table salt, agricultural or gritting salt. These could contain components which are insoluble in water and could damage the water softener. If in doubt, consult Miele Technical Service.

The salt reservoir holds approximately 2.5 kg salt.

 Inadvertently filling the salt reservoir with detergent will damage the water softener. Before filling the reservoir, make sure that you are using **reactivation salt**.

- Remove the bottom basket from the machine.
- Unscrew the salt reservoir cap.

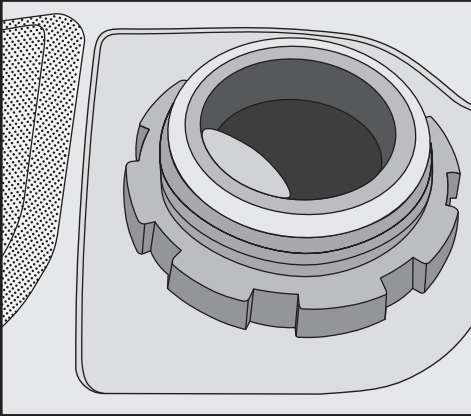
Before filling the salt reservoir for the first time fill the reservoir with approximately 2.5 liters of water, so that the salt can dissolve properly. Once the lab washer has been operated, there will always be enough water in the reservoir.



- Place the funnel provided in place.
- Carefully fill the reservoir with the reactivation salt.

Some displaced water will run out - this is normal.





- Wipe any residual salt off the screw threads and seal of the reservoir.
- Screw the cap on securely.
- **Immediately after this step**, start the "Rinse" program, to remove any traces of salt from the inside of the lab washer.

**Note:** There may be a delay of a few minutes before the "Rinse" program starts due to the reactivation of the water softener.


## Salt indicator

- |   |  |   |
|---|--|---|
| ① |  | <input type="radio"/> Recharging                |
|   |  | <input type="radio"/> Pre-Wash                  |
|   |  | <input type="radio"/> Wash                      |
|   |  | <input type="radio"/> Rinse                     |
|   |  | <input type="radio"/> Dry                       |
|   |  | <input type="radio"/> Complete                  |
| ② |  | <input type="radio"/> Fill/Drain                |
|   |  | <input type="radio"/> Recharge Softener         |
|   |  | <input type="radio"/> Neutralizer               |
|   |  | <input type="radio"/> Rinse Aid                 |
|   |  | <input checked="" type="radio"/> PC Dosing Pump |

When the salt reservoir is empty, the "Recharge Softener" indicator ② lights to remind you to fill the reservoir.

Reactivation takes place automatically as needed during a program. The "Recharging" indicator ① lights while this is occurring.

## Rinse Aid


 Use only special processing chemicals for lab washers and observe the manufacturer's recommendations for use. In particular, always observe the manufacturer's instructions regarding residual amounts that do not pose any toxicological risk.

### Adding rinse aid

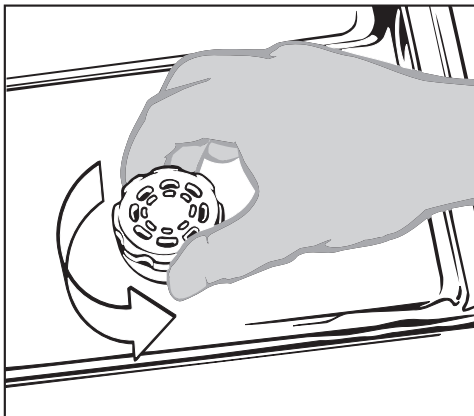
**Rinse aid is not used in laboratory glassware cleaning applications.**

If rinse aid is required, the rinse aid dosage must be activated with assistance from Miele Technical Service.

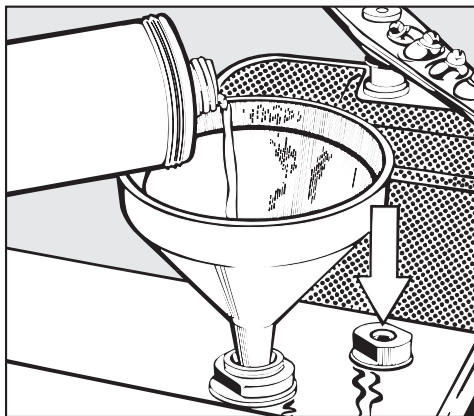
Rinse aid (e.g., MieleClear) is filled in the storage container, and the selected dose is then dispensed automatically. The rinse aid reservoir holds approximately 180 ml.

 Inadvertently filling the rinse aid reservoir with detergent will damage the lab washer. **Be sure only to use rinse aid in the rinse aid reservoir.**

- Open the machine door.

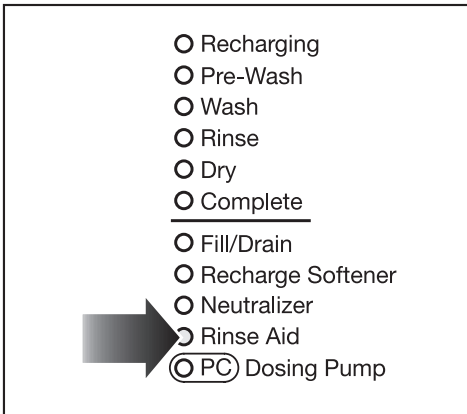


- Unscrew the reservoir cap.



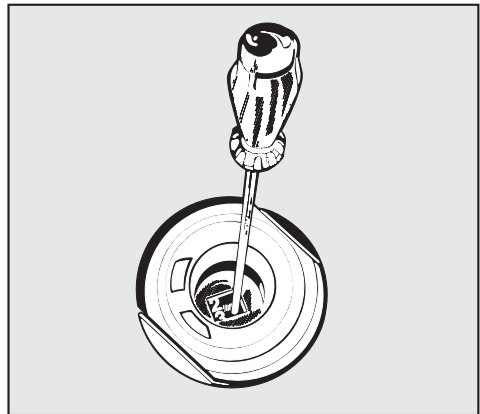
- Pour enough rinse aid into the reservoir so that the level indicator (see arrow) is dark. Use a funnel if necessary.
- Replace and tighten the reservoir cap.
- Wipe up any spilled rinse aid, to prevent over sudsing during the next wash cycle.

## Rinse aid indicator light



- Rinse aid does not need to be refilled until the "Rinse aid" indicator light comes on in the display.

## Setting the rinse aid dosage



The dosage selector has settings from 1 to 6 (1 - 6 ml). The factory setting is at 3 (3 ml).

If the glassware shows spots after washing,

- adjust to a higher setting.

If the glassware shows smearing or cloudy streaks after washing,

- adjust to a lower setting.

# Neutralizing agent

---

## Adding neutralizer

Neutralizer has an acidic pH, and works by neutralizing any traces of (alkaline) cleaner from the surface of the glassware.

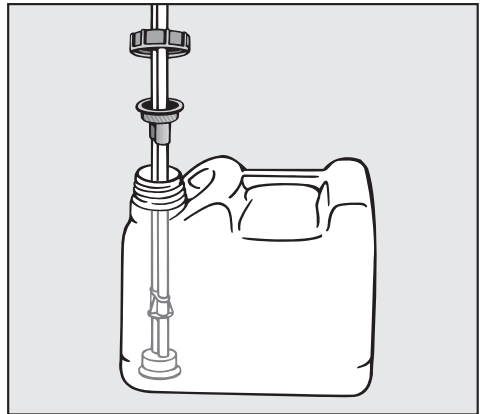
When a mild alkaline detergent is used for washing, select a neutralizer that contains phosphoric acid.

The neutralizer is automatically dispensed during the second rinse after the main wash cycle. To function properly, the neutralizer container must be filled and cleared of air.

For specific instructions, please read the section on "Programming functions".

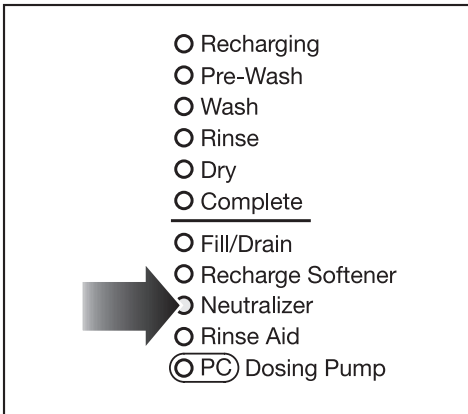
Note: the program "Inorganica" dispenses neutralizer after the pre-wash.

- Open the door of the storage cabinet that houses the neutralizer and detergent dispensers.
- Take out the (red) neutralizer container and refill it or replace it with a filled container.



- Insert the siphon tube into the container opening and screw it into place. Make sure to observe the color coding.

## Neutralizer indicator light




- When the "Neutralizer" indicator light comes on, it is important to promptly refill or exchange the neutralizer container.

Make sure to refill / exchange the container before it becomes completely empty.

# Detergent

## Adding detergent

 Use only cleaning agents formulated for this machine. **Do not use detergents formulated for household dishwashers.**

The factory setting is designed for liquid detergents. Although powered detergents can be used, Miele recommends that you use liquid detergents instead.

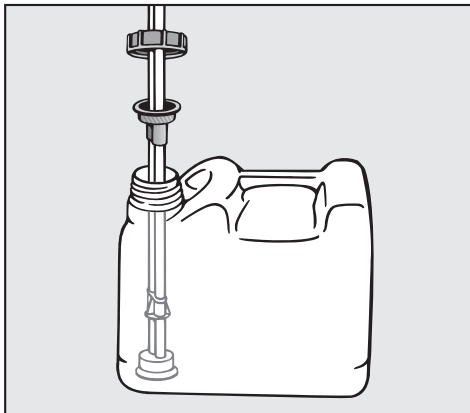
Note also that the program "Organica" can only be used with liquid detergents.

## Setting the liquid detergent dosage

The liquid detergent is automatically dispensed during Main Wash 1 and/or Main Wash 2 in the program sequence. The detergent dispenser must be properly filled and cleared of air.

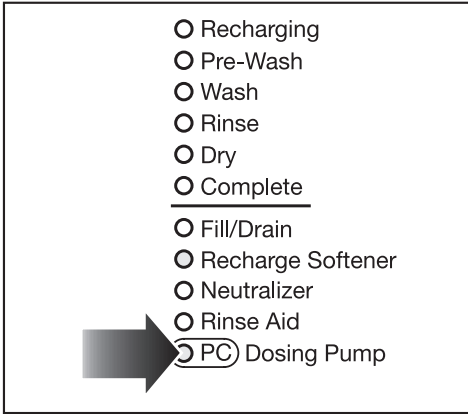
For specific instructions, please read the section on "Programming functions".

- Open the door of the storage cabinet that houses the neutralizer and detergent dispensers.
- Take out the (blue) liquid detergent container and refill it or replace it with a filled container.



- Insert the siphon tube into the container opening and screw it into place. Make sure to observe the color coding.

## Liquid detergent refill light



- When the "PC Dosing Pump" indicator comes on, it is important to promptly refill or exchange the detergent container.

Make sure to refill / exchange the container before it becomes completely empty.

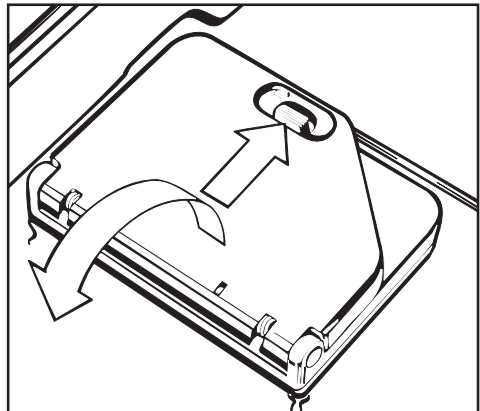
## Using powdered detergent

⚠️ Avoid inhaling cleaning agents in powder form. If processing chemicals are ingested, they can cause chemical burns in the mouth and throat or suffocation.

When the following upper baskets are used, **powdered** detergent can be loaded inside the door, but only for programs without a pre-wash cycle. In all other cases, use liquid detergent (DOS 1):

- ○ 175
- ○ 176
- ○ 176/1
- ○ 183
- ○ 184
- ○ 187
- ○ 190/2.

Before starting the program, load the powdered detergent into the compartment (except for the programs "Rinse" and "Drain").

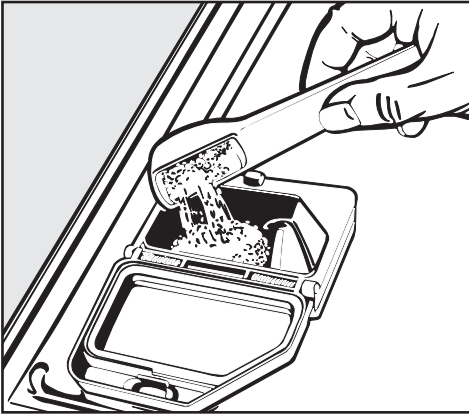


- Press the button on the dispenser cover. The cover will pop open.

# Detergent

---

The flap is always open at the end of a program.



- Load the detergent into the compartment.

Dosage: To achieve a detergent concentration of approximately 3 g/l, use 30 g of detergent.

Always follow the detergent manufacturer's recommendations for dosage concentration.

- Snap the cover closed.



# Loading the machine

Depending on the type of labware you wish to clean, the lab washer can be used with an upper basket, lower basket, or injector wagon, as well as an assortment of inserts and special baskets to suit your needs.


Baskets and inserts should be properly selected to match the application desired.

## Before every program start, conduct the following visual inspection:

- Is the labware properly loaded and secured in the lab washer?
- Are the hollow vessels properly loaded so that all cavities and channels will be flushed clean?
- Are the spray arms clean, and can they rotate freely?
- Is the filter combination free of coarse debris (remove any coarse material and clean the coarse, fine, flat, and micro-fine filters as needed)?
- Is the basket adapter properly connected to the water supply for the spray arms and nozzles?
- Are the chemical dispensers filled?

## After every program completion, conduct the following visual inspection:

- Inspect the labware for cleanliness.
- Has any hollowware been dislodged from its proper position on the nozzles?

 Any items that were dislodged from the adapters during a program cycle must be washed again.

- Are the cavities and channels in any hollow vessels cleaned through?
- Are the nozzles and connections firmly attached to the baskets/inserts?

## Process validation

- As a rule, it is the responsibility of the user to ensure that items cleaned in the machine meet the required standards.

# Loading the machine

---


## Loading the machine

- Always load items in a way that all surfaces are exposed. This ensures that the items will be properly cleaned.
- Do not nest any items inside other items. Keep each item separate.
- Hollow vessels must be arranged for complete inside exposure to the cleaning water.
- Prior to loading the machine or connecting to the machine ensure that vessels with long, narrow cavities they can be completely flushed.
- Hollow vessels should be inverted and placed in suitable baskets and inserts so that water will have unrestricted access and exit.
- Deep-based items should be arranged at an angle, so that water can run off easily.
- Tall, narrow pieces should be placed in the center of the basket for best water coverage.
- Secure light loads with netting and place small items in a mesh tray/basket so that they do not obstruct the spray arms.
- Baskets and inserts with an adapter must be properly connected.
- The spray arms must not be blocked by items that are too tall or hang through the baskets.
- To avoid corrosion, only load stainless steel instruments in good condition.

- Do not use this machine to wash nickel-plated items or discolored (oxidized) aluminum items.
- Do not load plastics unless they are heat-resistant.

## Prepare items before loading

- Empty all glassware before loading into the machine. Comply with all applicable infection-control regulations.
- Remove all agar residue from petri dishes.
- Remove any blood clots and blood residue.
- Remove all stoppers, corks, labels, sealing wax residue, etc.

 Ensure that no acid or solvent residues, especially hydrochloric acid or chlorides, get inside the machine.

## Special preparations before operating the machine

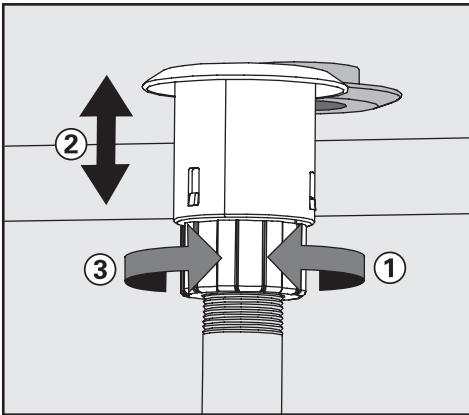
Items effected by heavy contamination that resists removal, such as vacuum grease, paper labels, etc., can affect the cleaning and rinsing of the whole load. Pre-treat these items before loading.

Lab equipment that is contaminated by microbiological material, pathogens, propathogens, genetically altered material, etc., may need to be sterilized before being washed in the lab washer. The user is responsible for this decision.

## Spring adapter for the water connection

The spring adapter for the water connection must be properly engaged when a basket or the injector wagon is inserted into the machine. It must be 4 - 5 mm higher than the water inlet in the machine.

If this is not the case, the adapter needs to be adjusted as follows:



- Loosen the locking ring ①.
- Move the adapter up to the proper height ②.
- Tighten the locking ring ③.

## Adjusting the upper basket

The upper basket can be adjusted above and below the middle position, by 2 cm.

Depending on the height selected and which inserts are used, labware of various heights can be arranged in the baskets.

### To adjust the upper basket:

- Pull the upper basket out as far as it will go, lift it up off the runners and remove.
- Use a wrench to unscrew the roller bearings on either side of the basket, then reposition as required.

# Loading the machine

---

## Laboratory equipment

Wide-necked labware, e.g., beakers, wide-necked Erlenmeyer flasks and Petri dishes, or cylindrical items, e.g., test tubes, can be cleaned inside and out by the rotating spray arms. For proper cleaning, load these items in whole, half or quarter inserts, and place them in an empty lower basket or upper basket with spray arm.

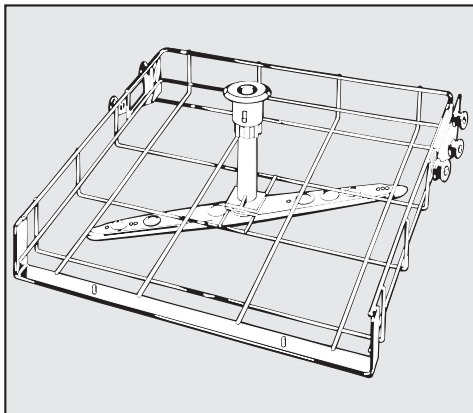
Narrow-necked items, e.g., narrow necked Erlenmeyer flasks, round flasks, volumetric flasks and pipettes, require the use of injector wagons or injector baskets.

Separate instructions are included for the use of injector baskets and inserts for narrow-necked labware.

This section only covers basic information on how to prepare and load labware.

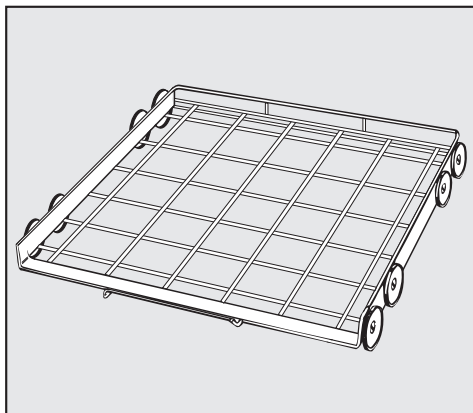
- Petri dishes and similar items should be loaded in a suitable insert with the soiled side facing center.
- Pipettes should be placed with the narrow end facing down.
- Protective netting can be used to avoid glass breakage.
- Quarter baskets should be loaded at least 3 cm away from the edge of the wagon.

## Loading the machine



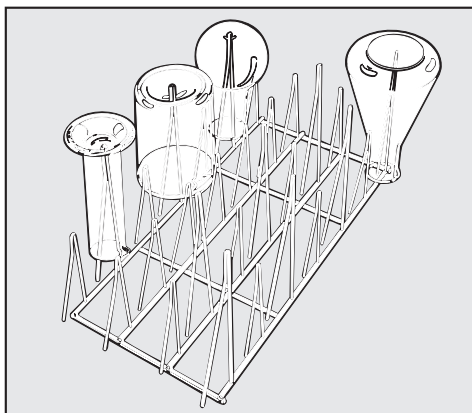
### Upper basket O 188

For various inserts.



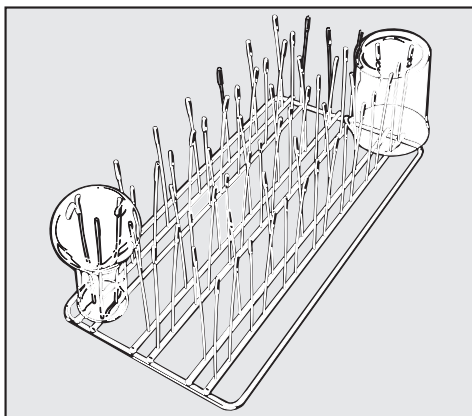
### Lower basket U 874

For various inserts.



### E 106

Stainless steel half insert with 26 spring hooks in 2 different heights for various glassware, e.g. narrow necked flasks, graduated cylinders, medicine bottles, etc.

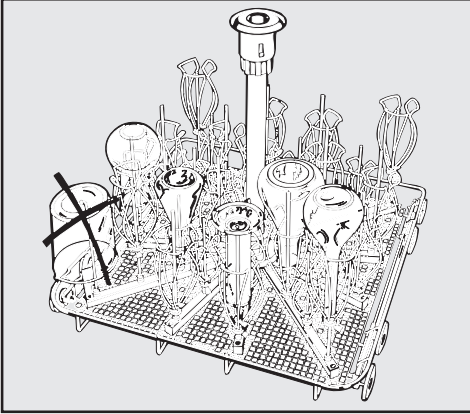


### E 109

Stainless steel half insert to accommodate 21 beakers up to 250 ml, Erlenmeyer flasks, round flasks, etc.

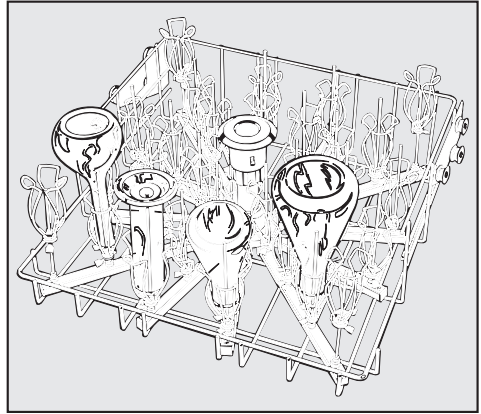
# Loading the machine

---



**E 350**  
**Injector wagon**

For narrow necked glassware,  
15 injectors, 160 mm high;  
18 injectors, 220 mm high.



**O 187**  
**Injector wagon**

(Upper basket) For direct injection of  
narrow necked glassware,  
34 injectors, 160 mm high.

# Effects of Processing Chemicals

General information	
Effects	Action
<p>Damage to elastomer (seals and hoses) or plastic components of the lab washer may cause the materials to swell, shrink, harden or become brittle, possibly causing cracks to form in the materials. This will impair their function, which will generally lead to leaks.</p>	<ul style="list-style-type: none"> <li>– Find and correct the causes of the damage.</li> </ul> <p>See "Connected processing chemicals", "Soiling" and "Reactions between processing chemicals and soils" for more information.</p>
<p>Strong foaming during the program prevents proper cleaning and rinsing of the load. Foam escaping from the wash compartment can result in damage to the lab washer.</p> <p>If foaming occurs, the cleaning process is <b>not</b> standardized and <b>not</b> validated.</p>	<ul style="list-style-type: none"> <li>– Find and correct the cause of the foaming.</li> <li>– The process must be checked regularly in order to detect any foaming.</li> </ul> <p>See "Connected processing chemicals", "Soiling" and "Reactions between processing chemicals and soils" for more information.</p>
<p>Stainless steel corrosion in the wash compartment and/or accessories may appear in various ways:</p> <ul style="list-style-type: none"> <li>– rust formation (red spots / stains),</li> <li>– black spots / stains,</li> <li>– white spots / stains (smooth surface is slightly corroded).</li> </ul> <p>Corrosion that forms holes can result in leaks in the lab washer. Depending on the application, the corrosion may impair the cleaning and rinsing results (laboratory analysis) or cause corrosion of the load (stainless steel).</p>	<ul style="list-style-type: none"> <li>– Find and correct the cause of the corrosion.</li> </ul> <p>See "Connected processing chemicals", "Soiling" and "Reactions between processing chemicals and soils" for more information.</p>

# Effects of Processing Chemicals

## Connected processing chemicals

### Effects

The ingredients of the processing chemicals have a considerable effect on the durability and functionality (feed performance) of the metering systems. The metering systems (feed hoses and pump) are designed for a specific type of processing chemicals.

General categories:

- alkaline to neutral pH products,
- acid to neutral pH products,
- hydrogen peroxide.

The processing chemicals can damage the elastomer and plastic components of the lab washer and its accessories.

Hydrogen peroxide can release large quantities of oxygen.

### Action

- Use only those processing chemicals recommended by Miele. Consult a Miele Applications Specialist.
- Perform regular visual inspections of the metering system.
- Regularly check the feed performance of the metering system.

- Use only those processing chemicals recommended by Miele. Consult a Miele Applications Specialist.
- Perform regular visual inspections of all visible elastomer and plastic components.

- Use only tested processes such as OXIVARIO or OXIVARIO PLUS (if available).
  - In the case of hydrogen peroxide, the washing temperature should be below 158 °F (70 °C).
- Consult a Miele Applications Specialist.



# Effects of Processing Chemicals

## Connected processing chemicals

Effects	Action
<p>The following processing chemicals can result in excessive foaming:</p> <ul style="list-style-type: none"> <li>– tenside cleaners containing detergent and rinse aid.</li> </ul> <p>The foaming can occur:</p> <ul style="list-style-type: none"> <li>– in the program block in which the processing chemical is added,</li> <li>– in the subsequent program block due to carry-over,</li> <li>– in the case of rinsing agents, in the subsequent program due to carry-over.</li> </ul>	<ul style="list-style-type: none"> <li>– The process parameters of the wash program, e.g. metering temperature, metering concentration, etc. must be set so that the overall process creates little or no foam.</li> <li>– Observe the instructions of the manufacturer of the processing chemicals.</li> </ul>
<p>Antifoaming agents, particularly silicone-based antifoaming agents, can cause the following:</p> <ul style="list-style-type: none"> <li>– deposits in the wash compartment,</li> <li>– deposits on the wash load,</li> <li>– damage to the elastomer and plastic components of the lab washer,</li> <li>– attack certain plastics (e.g. polycarbonates, plexiglass, etc.) in the wash load.</li> </ul>	<ul style="list-style-type: none"> <li>– Use antifoaming agents only in exceptional cases or when they are absolutely necessary for the process.</li> <li>– Periodic cleaning of the wash compartment and accessories without a load and without an antifoaming agent using the ORGANICA program (if available).</li> </ul> <p>Consult a Miele Applications Specialist.</p>

# Effects of Processing Chemicals

<b>Soiling</b>	
<b>Effects</b>	<b>Action</b>
<p>The following substances can damage the elastomer components (hoses and seals) and, in some cases, the plastic components of the lab washer:</p> <ul style="list-style-type: none"> <li>– oils, waxes, aromatic and unsaturated hydrocarbons,</li> <li>– softeners,</li> <li>– cosmetics, hygiene and skin care products such as creams (analysis and filling sections).</li> </ul>	<ul style="list-style-type: none"> <li>– Retrofit the lab washer with more grease-resistant elastomers.</li> <li>– Depending on what the lab washer is used for, periodically wipe the lower door seal with a lint-free cloth or sponge. Clean the wash compartment and accessories without a load using the ORGANICA program.</li> <li>– To process the load, use the program "OIL" (if available) or use the special program with metering of tenside cleaners..</li> </ul>
<p>The following substances can cause excessive foaming during washing and rinsing:</p> <ul style="list-style-type: none"> <li>– agents such as disinfection agents, dish detergents, etc.</li> <li>– reagents for analysis, e.g. for microtitration plates,</li> <li>– cosmetics, hygiene and skin care products such as creams (analysis and filling sections).</li> <li>– foaming substances in general, for instance tensides.</li> </ul>	<ul style="list-style-type: none"> <li>– First rinse the load with a sufficient quantity of water.</li> <li>– Select a wash program with one or more short pre-rinses with cold or warm water.</li> <li>– Taking the specific application into account, add an antifoaming agent, one without silicone oils if possible.</li> </ul>
<p>The following substances can cause corrosion of the stainless steel in the wash compartment and accessories:</p> <ul style="list-style-type: none"> <li>– hydrochloric acid,</li> <li>– other substances that contain chloride, e.g. sodium chloride, etc.</li> <li>– conc. sulphuric acid,</li> <li>– chromic acid,</li> <li>– iron particles.</li> </ul>	<ul style="list-style-type: none"> <li>– First rinse the load with a sufficient quantity of water.</li> <li>– Let the load drip dry before putting it on the carts, baskets and inserts and placing in the lab washer.</li> </ul>

# Effects of Processing Chemicals

## Reactions between processing chemicals and soils

Effects	Action
Natural oils and greases can be saponified with alkaline processing chemicals. This may cause a lot of foaming.	<ul style="list-style-type: none"><li>- Use the program OIL (if available).</li><li>- Use the special program with dosing of tenside cleaners (neutral pH) for pre-rinsing.</li><li>- Taking the specific application into account, add an antifoaming agent, one without silicone oils if possible.</li></ul>
In combination with alkaline processing chemicals, loads with soiling that contains proteins, e.g. blood, can cause excessive foaming.	<ul style="list-style-type: none"><li>- Select a wash program with one or more short pre-rinses with cold water.</li></ul>
In combination with very acidic or alkaline processing chemicals, base metals such as aluminum, magnesium and zinc can release hydrogen (detonating gas).	<ul style="list-style-type: none"><li>- Observe the instructions of the manufacturer of the processing chemicals.</li></ul>

# Use

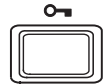
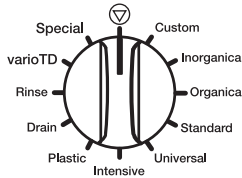


- Recharging
- Pre-Wash
- Wash
- Rinse
- Dry
- Complete
- Fill/Drain
- Recharge Softener
- Neutralizer
- Rinse Aid
- Dosing Pump

Display ○

Drying ○

Start ○



## Turning on

- Close the door.
- Press the **On/Off** button.

If the program selector is in the position, an indicator light will appear in the display.

## Starting a program

- Turn the program selector clockwise or counterclockwise to the desired program. Refer to the "Program Guide" for more details.

The display shows the "Main Wash 1" temperature of the selected program (except for "Rinse" and "Drain"). The "Start" indicator flashes.

## Selecting the (optional) drying function

The additional function "Drying" can be selected immediately after a program has been selected (except for "Rinse").

- Press the "Drying" button.

The options Drying 1 (if activated) and Drying 2 will now be added, see "Programming functions" for more information.


The selected Drying 2 time appears in the display. The drying time can be changed in 5-minute increments, using the "Drying" button.

Once the program has started the changed drying time for the selected program is stored. The total duration of the program adjusts accordingly.

- Press the "Start" button.

The display shows the current temperature.  
The "Start" indicator comes on.

Once a program cycle has started, all other programs are locked until completion. If the program selector is turned to a different program, the display goes out. The display will re-appear if the program selector is turned back to the running program.

During a program, the "Display"  button can be used to toggle between the:

- actual temperature
- elapsed program time, and
- active wash block (depending on model):
  - 1 = Pre-rinse 1
  - 2 = Pre-rinse 2
  - 3 = Main wash 1
  - 4 = Main wash 2
  - 5 = Chemical disinfection
  - 6 = Interim rinse 1
  - 7 = Interim rinse 2
  - 8 = Interim rinse 3
  - 9 = Interim rinse 4
  - 10 = Final rinse 1
  - 11 = Final rinse 2
  - 12 = Drying 1
  - 13 = Drying 2

## Program sequence display

Whenever a program is running, the indicator light for that program will remain on.

Recharging

Pre-Wash 1 + 2

Wash 1 + 2 \*

Rinse 1 - 4 / Final rinse 1 + 2

Dry

Complete

(Program parameter achieved)

# Use


---

## End of a program

Once the "Start" indicator goes out, and the "Complete" indicator comes on, the program has ended. You will see a **D** in the middle of the display, and all other indicators will show a running light.

A buzzer sounds for a maximum of 30 seconds by default.

To change the buzzer function, see "Programming functions".

- Use the "Display"  button to view the total running time or temperature of the program.

## Additional drying


If additional drying is required after the end of a program, you can use the "Drain" program with Drying (optional function). This program runs for approximately 1 min in addition to the drying time selected.

## Turning off

- Press and release the **On/Off** button.

Because of the electric door lock, the door can only be opened if the **On/Off** button is pressed (see "Opening and closing the door").

## Canceling a program

 If a program is canceled it must be run again to be complete.


### Canceling a program because of an interruption

The program is stopped prematurely and a Fault message appears in the display.

Depending on the cause the appropriate measures must be taken to correct the fault. See "Frequently asked questions".

### Manually canceling a program


Avoid canceling a running program unless absolutely necessary, for example if the glassware is moving around excessively or the wrong program has been selected.

 In cases of officially recognized epidemics, contaminated water must NEVER be drained from the machine.

- Turn the program selector to .

The program is canceled after 2 seconds.

- Open the door.

 Caution! Water and items in the machine may be hot. There is a danger of burning or scalding.

- Rearrange the items securely. Wear protective gloves as needed, and comply with all applicable health and safety regulations for infectious disease control.

- Replenish powder detergent if necessary.

- Close the door.

- Start the "Drain" program.

The water will be drained away.

- Select and start the program.

# Program Guide

Program	Description
Custom	Open program available for programming by end user.
INORGANICA	For removing inorganic residue; generally for analytical applications, for light to moderate soiling, with moderate to high rinse requirements.
ORGANICA	For removing organic residue, such as oils, fats, wax, agar, preparation applications and for some analytical applications, with moderate to heavy soiling, and moderate rinse requirements. <b>Liquid detergent required</b> , cold, warm, and a DI water supply is recommended.
STANDARD	For a wide range of soiling types that do not denature or precipitate in alkaline environments, for some preparation and analytical applications, for light soiling, and low rinse requirements.
UNIVERSAL	For removing organic residue (such as proteins, oils and some fats) and some inorganic residues (pH 7, water-soluble metallic salts), for preparation applications and for some analytical applications, moderate to heavy soiling and moderate rinse requirements.
INTENSIVE	For removing organic residue (such as proteins, cell and tissue cultures, oils and some fats) and some inorganic residues (pH 7, water-soluble metallic salts), for preparation applications and analytical applications, moderate to heavy soiling, and moderate to high rinse requirements.
PLASTIC	For temperature-sensitive labware, such as plastic bottles (minimum required temperature resistance 55°C, for preparation applications and for some analytical applications, for light to moderate soiling, for moderate rinse requirements.
DRAIN	To pump away water, for example when a program is canceled.
RINSE	To rinse heavily soiled labware, e.g., to pre-treat heavy soiling, remove residue or to avoid drying and encrusting before a full program is run.
varioTD	For cleaning and thermal disinfection at 93 °C with 5 min holding time (as per EN ISO 15883-1).
SPECIAL 93°C - 10'	For cleaning and thermal disinfection at 93 °C with 10 min holding time (as per § 18 of Germany's infectious disease control act, section A/B, fungicidal, bactericidal, and virus-inactivating).

CW = cold water, HW = hot water, DI = distilled water, °F (C°) = Temperature, min = holding time

\* The DOS 2 rinse aid dosage must be activated by Miele Technical Service



# Program Guide

Program sequence											
Pre-Wash		Main Wash		Rinse		Rinse		Final Rinse *		Drying <sup>x</sup>	
1	2	1	2	1	2	3	4	1	2	1	2
CW			HW DOS 1 80°C 3 min		HW DOS 3	HW	DI		DI 75°C 1 min	99°C 25 min	70°C 5 min
	CW DOS 3 50°C 1 min		HW DOS 1 75°C 3 min		HW DOS 3	DI	DI		DI 70°C 1 min	99°C 25 min	70°C 5 min
		HW 65°C 3 min	HW DOS 1 85°C 3 min		HW DOS 3	HW	DI		DI 80°C 1 min	99°C 25 min	70°C 5 min
			HW DOS 1 75°C 3 min		HW DOS 3		DI		DI 75°C 1 min	99°C 25 min	70°C 5 min
CW			HW DOS 1 80°C 3 min		HW DOS 3	HW	DI		DI 75°C 1 min	99°C 25 min	70°C 5 min
CW			HW DOS 1 85°C 3 min		HW DOS 3		DI	DI	DI 80°C 1 min	99°C 25 min	70°C 5 min
CW			CW DOS 1 55°C 5 min		CW DOS 3	CW	DI	DI	DI 55°C 1 min	65°C 5 min	55°C 35 min
											65°C 30 min
							CW				
CW		CW DOS 1 55°C 5 min			HW DOS 3	HW			DI 93°C 5 min		99°C 35 min
		CW DOS 1 93°C 10 min			HW DOS 3	HW			DI 75°C 3 min		99°C 35 min

x = Additional function DOS 1 = Detergent dosage from 131°F (55°C)


DOS 3 = Neutralizer dosage after water inflow

# Programming functions

---


For future servicing, be sure to document any changes made to the factory settings in the fields provided.

## General information:



- Program selector positions that have no assigned function are represented by a bar ( - ) in the middle of the display.
- To call up the programming level, use the  position. The status *E..* will appear in the display.

## The following instructions apply to all programming functions:

### To access the programming mode

■ Turn the program selector to .

■ Turn off the machine.

■ **Simultaneously** press and hold the "Display"  and "Start"  buttons, while turning on the machine by pressing the **On/Off** button.

The current program status *P..* appears in the display. The Fill/Drain indicator lights.

### Saving to memory and exiting the programming mode

■ Press the "Start"  button.

*SP* appears in the display.

■ Press the "Start"  button again.

The change will now be stored in the memory.

### Exiting the programming mode without saving



■ Press the **On/Off** button to turn off the machine.

The change is canceled.

## DOS 1 (liquid detergent)

### Setting the detergent dosage

The dosage concentration only needs to be set for liquid detergents. Set the concentration according to the detergent manufacturer's recommendations. Do not change the setting if you are using powdered detergent in the door dispenser.



Step	Display / Result
<ul style="list-style-type: none"> <li>Press the "Drying"  button until E02 appears in the display.</li> </ul>	<i>E02</i>
<ul style="list-style-type: none"> <li>Turn the program selector to "Inorganica".</li> </ul>	
Using door dispenser	<i>10</i> = 10 sec dosage length
Using DOS module	<i>1.00</i> = 1.0 % dosage concentration
<ul style="list-style-type: none"> <li>Press or hold down the "Display"  button until the required value appears in the display, e.g., 0.5.</li> </ul>	<i>0.50</i> The dosage time / dosage concentration is now set.

Dosage concentration setting: \_\_\_\_\_

### Priming the dosage system

The dosage system does not need to be primed (cleared of air) unless:

- the dosage concentration is being set for the first time,
- the liquid detergent container was inadvertently completely emptied .



Step	Display / Result
<ul style="list-style-type: none"> <li>Press the "Drying"  button until E02 appears in the display.</li> </ul>	<i>E02</i>
<ul style="list-style-type: none"> <li>Turn the program selector to "Custom".</li> </ul>	<i>do1</i>
<ul style="list-style-type: none"> <li>Press the "Display"  button.</li> </ul>	The dosage system will be primed automatically. Priming is complete when <i>0</i> appears in the display.
<ul style="list-style-type: none"> <li>Exit the programming mode. Start "Rinse" program.</li> </ul>	This will rinse away any agents that entered the wash cabinet during priming.

# Programming functions

## DOS 3 (neutralizer)

### Setting the neutralizer dosage

Set dosage concentration according to the neutralizer manufacturer's recommendations.



Step	Display / Result
■ Press the "Drying"  button until E02 appears in the display.	<i>E02</i>
■ Turn the program selector to "Intensive".	The programmed dosage concentration appears in the display, e.g., <i>0.10</i> = 0.10 %
■ Press and hold the "Display"  button until the required value appears in the display, e.g., 0.2.	<i>0.20</i> The dosage concentration is now set.

Dosage concentration setting: \_\_\_\_\_

### Priming the dosage system

The dosage system does not need to be primed (cleared of air) unless:

- the dosage concentration is being set for the first time,
- the neutralizer container was inadvertently completely emptied .

Step	Display / Result
■ Press the "Drying"  button until E02 appears in the display.	<i>E02</i>
■ Turn the program selector to "Universal".	<i>do3</i>
■ Press the "Display"  button.	The dosage system will be primed automatically. Priming is complete when <i>0</i> appears in the display.
■ Exit the programming mode. Start "Rinse" program.	This will rinse away any agents that entered the wash cabinet during priming.



## Buzzer

The buzzer can be programmed for the following functions:

- a continuous tone at the end of a program,
- an error signal that beeps in 1-second intervals, and
- a sample-collection signal (allows a sample of the final rinse water to be collected) that beeps in sets of 3 followed by a 2-sec pause. Contact Miele Technical Service to program the sample-collection signal.

The numbers shown in the display correspond to the following settings:



- 20** Buzzer off
- 21** End of program (factory setting)
- 22** Error
- 23** End of program + Error
- 24** Sample-collection signal
- 25** End of program + Sample-collection signal
- 26** Error + Sample-collection signal
- 27** All functions (End of program + Error + Sample-collection signal)

Step	Display / Result
■ Press the "Drying"  button until E04 appears in the display.	<i>E04</i>
■ Turn the program selector to "Inorganica".	<i>21</i>
■ Press and hold the "Display"  button until the required value appears in the display, e.g., 26.	<i>26</i>

Value selected: \_\_\_\_\_

The buzzer will sound for 30 sec during the selected setting.

To switch it off earlier:

- Turn the program selector to .
- Press the "Display"  button.
- Interrupt the power supply, e.g., open the door.

# Programming functions

---

## Changing program parameters

The factory settings for various parameters are listed in the "Program Guide". Program parameters cannot be changed unless they are activated within a given program (see "Program Guide").

It is important to document any changes e.g., by recording them in the corresponding column in the program guide.

## Changing the wash and rinse parameters

The wash programs can be adjusted to meet various technical requirements. For example, the temperatures and cycle times for the program blocks Main Wash 1 and Main Wash 2, and Rinse 1 and Rinse 2, can be changed.

Available temperature range:

30 °C - 93 °C in all programs except "Rinse", "Drain" and "Special".

Available time range:

1 - 15 min.

## Changing the drying parameters

The drying parameters within the various wash programs can be adjusted to meet specific requirements. For example, the temperatures and drying times within the program blocks Drying 1 (if available) and 2 can be changed.


Available temperature range:

50 °C - 99 °C



Available drying time range for:

Drying 1: 1 - 99 min in 1 min increments



Drying 2: 5 - 95 min in 5 min increments

The drying time in the Drying 2 program block can also be changed by using the "Drying"  button (see "Selecting the drying function").

## Changing the temperature

Step	Display / Result
■ Press and hold the "Drying"  button until the setting of the desired program block appears in the display.	<i>E09</i> for Main Wash 1 <i>E12</i> for Main Wash 2 <i>E22</i> for Rinse 1 <i>E25</i> for Rinse 2 <i>E28</i> for Drying 1 <i>E31</i> for Drying 2
■ Set the program selector to the program you wish to change, e. g., "Custom".	°C - <i>75</i>
■ Press and hold the "Display"  button until the desired value appears in the display, e.g., 70 °C.	°C - <i>70</i>



## Changing the holding time

Step	Display / Result
■ Press and hold the "Drying"  button until the setting of the desired program block appears in the display.	<i>E10</i> for Main Wash 1 <i>E13</i> for Main Wash 2 <i>E23</i> for Rinse 1 <i>E26</i> for Rinse 2 <i>E29</i> for Drying 1 <i>E32</i> for Drying 2
■ Set the program selector to the program you wish to change, e. g., "Custom".	min - <i>7</i>
■ Press and hold the "Display"  button until the desired value appears in the display, e.g., 10.	min - <i>10</i>

# Programming functions

---

## Restoring the factory settings

Step	Display / Result
■ Press and hold the "Drying"  button until E33 appears in the display.	<i>E33</i>
■ Turn the program selector to a program.	
Default factory setting(s):	<i>00</i>
Re-programmed setting(s):	<i>PP</i>
■ When <i>PP</i> appears in the display, press the "Display"  button.	<i>00</i> , the factory settings have been restored.

The water softener has been restored to the factory settings. Reprogramming is required (see "Setting the water softener"). Program changes to the open programs "Custom", "Inorganica" and "Organica" remain unchanged.



## Setting the time and date

The date and time are set in the serial interface (optional accessory). This information appears in the print log.

The date and time can be changed, e.g., from daylight saving to standard time.

Use the program selector to activate the desired time and date:

1 o'clock position: Calendar day *01 - 31*



2 o'clock position: Month *01 - 12*

3 o'clock position: Year *00 - 99 = 2000 - 2099*

4 o'clock position: Hours *00 - 23*

5 o'clock position: Minutes *00 - 59*

When level *E34* is selected without an activated serial interface, a "-" appears in the display for all program selector positions.

Step	Display / Result
■ Press and hold the "Drying"  button until E34 appears in the display.	<i>E34</i>
Wait approximately 30 sec before the next step.	The control unit retrieves the currently stored values.
■ Switch the program selector to the position for the value you wish to change, e.g., to the 4 o'clock position to set the hour.	<i>10</i>
■ Press and hold the "Display"  button until the required value appears in the display, e.g., 1 x.	<i>11</i> , the hour is changed.
Wait approximately 30 sec before turning off the machine.	The updated values are transmitted to the serial interface.



Once the values are saved and you have exited the programming mode, the updated values are transmitted to the interface. Therefore wait about 30 seconds before switching off the machine.

# Programming functions

---

## Resetting the filter timer of the drying system

Whenever the coarse or fine filter in the drying system are changed, the service timer should be reset to zero.

Step	Display / Result
■ Press and hold the  button until E04 appears in the display.	<i>E04</i>
Switch the program selector to the position for the value you wish to change. Coarse filter = 6 o'clock position Fine filter = 7 o'clock position	The control unit shows the currently stored values, e.g., <i>105</i> <i>512</i>
■ Press and hold the  button until the service timer is erased.	<i>000</i>

This machine offers the ability to document the cleaning process (process documentation)

The documentation process can be completed either by an external software or an external printer.

The machine is equipped with a serial interface at the back of the machine.

The configuration of the interface is completed by Miele Technical Service.

### **Process documentation via external software**

To digitally archive the process documentation to the external software.

### **Process documentation via printer**

The process protocol is sent directly to a printer and archived in paper form.

During the program sequence the follow data is logged:

- Date and machine number
- Program start and program name
- Wash blocks used
- Dispensing system with dosage temperature and if applicable dosage target quantity
- Target values for temperature and effective times
- Minimum temperature during the effective time
- All faults, (e.g. Water inlet blocked),
- End of a program
- Warnings, e.g. to refill reactivation salt

The protocol can be printed in English, German, Spanish, French and Italian.

For more information on printers and software solutions available contact Miele.

# Maintenance

---

Periodic maintenance for the lab washer is recommended annually.

## Routine checks


The routine checks must be done daily by the user before using the machine. For the routine checks a checklist is supplied with the machine.


Check the following points:

- the filters in the base of the wash cabinet must be empty,
- the spray arms in the machine and at the baskets should be clear,
- the wash cabinet and the door gasket should be clear,
- the dispensing systems, and
- the baskets and inserts.


When using powder detergent the temperature at the time of dosing must be checked every 2 weeks. The dosing temperature is found under Validation in the Validation Protocol.

The temperature review must be completed during a running program, when the container lid can be heard opening. The temperature in the display can be compared with that shown in the validation protocol.

 If the temperature is found to be more than 2° plus or minus the required temperature, please contact Miele.

 Wear protective gloves and goggles when cleaning this machine.

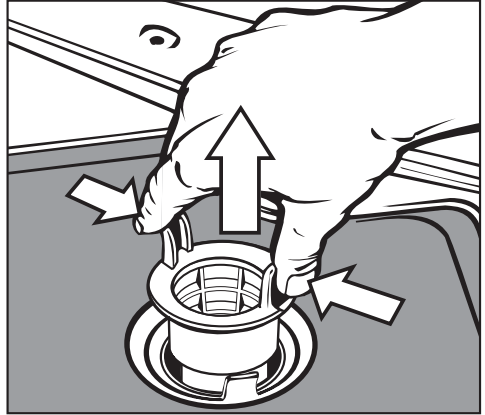
### Cleaning the filters in the wash cabinet

 The lab washer must not be used without all filters in place. The filters protect the circulation pump from damage caused by foreign objects.

The filter combination in the base of the wash cabinet should be inspected regularly and cleaned if necessary.

Watch out for sharp objects which could cause injury e.g. glass splinters.

### Cleaning the coarse filter

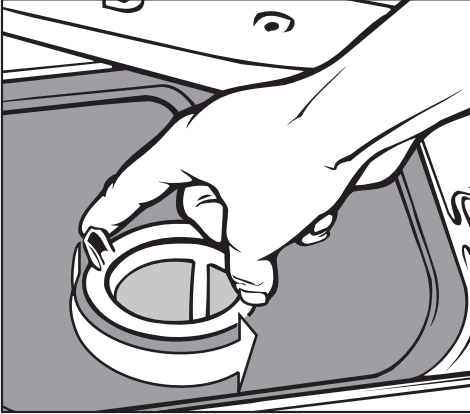


- Press the two tabs together, remove and clean the coarse filter.
- Put the clean filter back in position and press until it clicks into place.

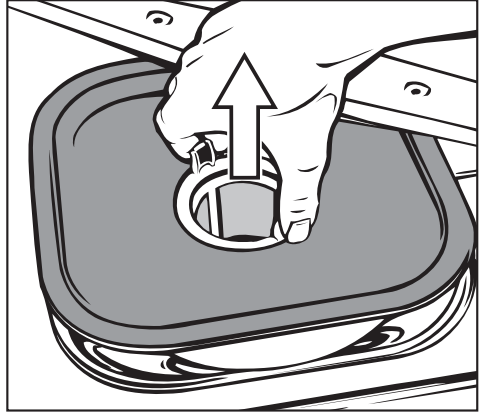
## Cleaning and Care

### Cleaning the fine, flat and micro-fine filters

- Remove the coarse filter.
- Remove the fine filter from between the flat and micro-fine filters.



- To unscrew the micro-fine filter, grasp the two tabs and turn twice counterclockwise.



- Then remove together with the flat filter.
- Clean the filters.
- Replace the filter combination in reverse order. The flat filter must lie flat in the base of the wash cabinet.

## Cleaning the spray arms

The spray arms can get clogged. Check daily and clean if necessary.

## Removing the spray arms

- Remove the baskets.

Spray arm at the upper basket or mobile unit (if available):

- Loosen the knurled nut and remove the spray arm.

Metal knurled nuts have a left-hand thread. Ceramic knurled nuts have a right-hand thread.

- Unscrew the upper spray arm.
- Loosen the knurled nut of the lower spray arm and remove.
- Use a sharp pointed object to push particles into the spray arm jets and rinse thoroughly under running water.
- Refit the spray arms in reverse order after cleaning.

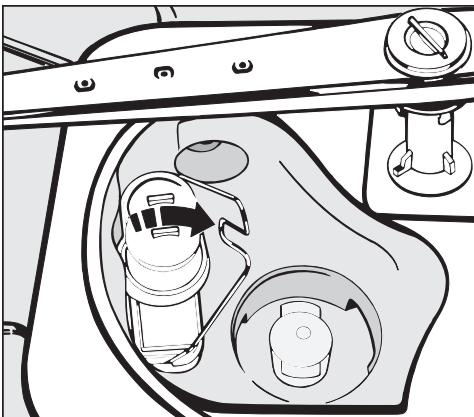
After replacing the spray arms check that they can rotate freely.

## Cleaning and Care

### Cleaning the drain pump and non-return valve

If water has not been pumped away at the end of a program the drain pump or the non-return valve may be blocked.

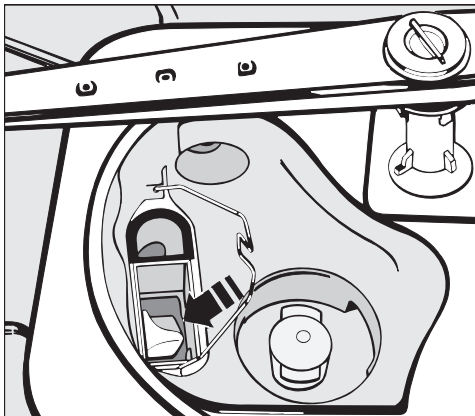
- Turn off the machine.
- Remove the filter combination out of the wash cabinet.



- Tilt the locking clamp to the side.
- Pull out the non-return valve and rinse well under running water.

 Use proper eye protection when removing the non-return valve.

The drain pump is beneath the non-return valve (see arrow).




- Before refitting the non-return valve, check that the drain pump is not blocked. Spin the propeller several times in both directions to check for obstructions.
- Carefully refit the non-return valve and secure it with the locking clamp. Refit and lock the filter in place.

For safety the load should be washed again.



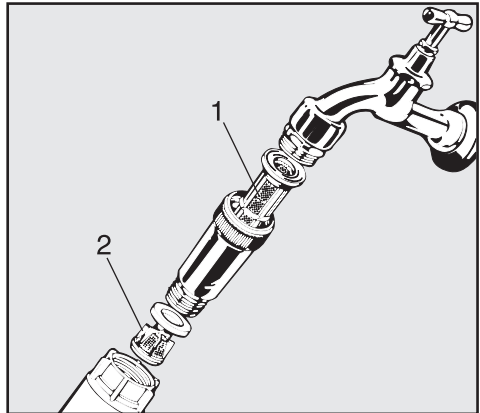
## Cleaning the water inlet filters

To protect the water inlet faucet, filters are incorporated in the intake hose attached to the water supply. If the filters are soiled they must be cleaned to ensure sufficient water intake to the wash cabinet.

 The plastic housing of the water connection contains electrical components and should not be submerged or run through water.

## Cleaning the filters

- Disconnect the lab washer from electricity (unplug it or "trip" the circuit breaker).
- Close the water supply and unscrew the water inlet faucet.
- Carefully remove the rubber seal.
- Take out the filters with needle nose pliers.




- Rinse the large area filter **1** and fine filter **2** under running water, and replace if necessary.
- Return filters and seal. Make sure they are seated correctly.
- Reconnect the hose to the water faucet, checking that it is not cross-threaded.
- Open the water supply.
- Check for leaks.

# Cleaning and Care

---


## Cleaning the control panel


- The control panel should only be cleaned with a damp cloth or a suitable cleaner for use on plastic materials.

 Do not use abrasive cleaners, glass cleaners or all-purpose cleaners! They **will** damage the control panel.

## Cleaning the exterior

- Stainless steel surfaces can be cleaned using a non-abrasive stainless steel cleaner or dishwashing detergent and warm water.
- To help prevent resoiling, a conditioner for stainless steel can also be used. Apply sparingly with even pressure.

 Do not use cleaners containing thinner or ammonia. They will damage the surface.

 Never clean the lab washer or near its vicinity with a water or high pressure hose.

## Cleaning the wash cabinet

The wash cabinet is mostly self cleaning.

If deposits have built, contact Miele for info.

## Cleaning the door seal

Clean the door seal regularly with a damp cloth to remove soiling.

To replace damaged or leaking door seals please contact Miele's Technical Service Dept.

## Dispensing systems

Check the consumption of the used chemicals regularly to notice any irregularities of the dispensing.

## Baskets and inserts

To ensure the function of baskets and inserts, they must be checked daily. A checklist is supplied with the lab washer.

Check the following points:

- Are the rollers in the proper condition and are they securely fixed in the mobile unit/insert?
- Is the basket connection set to the correct height and tightened?
- Are all spray jets, spray sleeves and hose adapters tightly connected to the basket/insert?
- Are all spray jets, spray sleeves and hose adapters, unclogged so that the wash water can flow through?
- Are covers and fasteners tightly screwed on the spray sleeves?

If available:

- do the spray arms rotate freely?
- Are the spray jets clogged? See "Cleaning and Care - Cleaning the spray arms"?

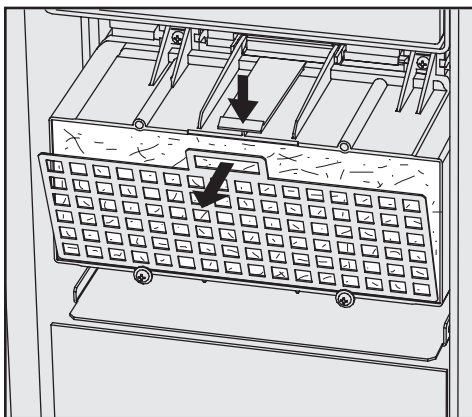
# Cleaning and Care

## Drying system

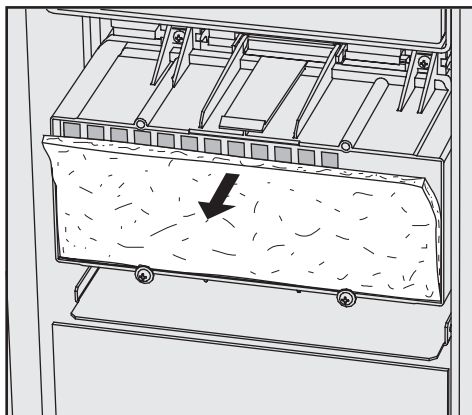
### Changing the coarse filter

If *SF1* flashes in the display, the coarse filter needs to be replaced.

- Pull open the storage cabinet door.



- Remove the perforated metal panel at the front of the drying system.



- Change the coarse filter. The soft side of the filter must face the forwards.
- Re-insert the metal panel at the bottom, then press it into place at the top.
- Close the storage cabinet door.

After replacing the coarse filter, the service timer must be reset. To reset the service timer, see "Programming functions".

## Changing the fine filter

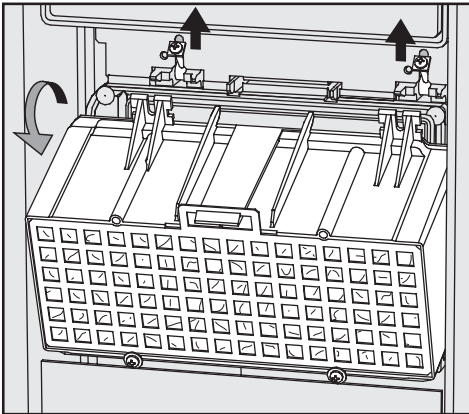
If **SF2** flashes in the display, the fine filter needs to be replaced.

To ensure optimal performance, use only **original Miele HEPA filters** (classification 13).

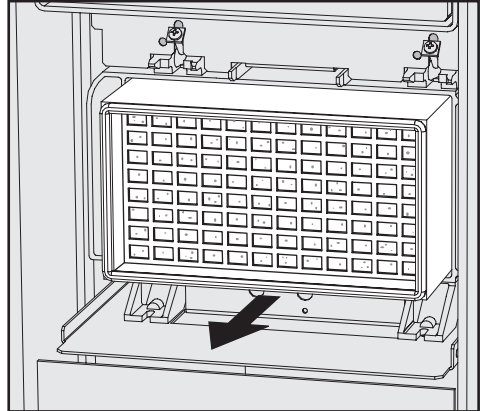
It is best to have the fine (HEPA) filter replaced directly by Miele Technical Service during routine maintenance.

If that is not possible, the HEPA filter can be changed as follows:

- Pull open the storage cabinet door.
- Unscrew the upper screws on the coarse filter housing and lift upward.



- Remove the coarse filter housing.




- Remove the old HEPA filter and insert a new one.
- Reinsert the coarse filter housing and flip the screws downward.
- Tighten the screws.
- Close the storage cabinet door.

After replacing the HEPA filter, the service timer must be reset. To reset the service timer, please see "Programming functions".

## Frequently asked questions


---

The following guide can be used to help address minor problems without a service call.

 Repairs should only be performed by Miele Technical Service. Work performed by unqualified persons can place the user at considerable risk of harm.

To help avoid unnecessary service calls, please be sure to check first whether an error message is due to operator error.

To do so:

- Turn the program selector to . The error message is erased.
- Press the **On/Off** button to switch off the machine.
- Turn the machine back on and re-start the program.
- If the error occurs again and cannot be corrected, contact Miele Technical Service for assistance.
- You will need to provide the error code ( "F..." ) .

What if...	Possible fault	Solution
<b>The machine will not start.</b>	The door is not properly closed.	Close the door firmly.
	The machine is not plugged in.	Plug in the power cord.
	The fuses are defective or the circuit breaker has tripped.	Make sure the breaker has not tripped.
	The machine is not turned on.	Press the <b>On/Off</b> button and select a program.
<b>The program does not continue.</b>	Error message: <i>F 04 - F 17, F 20 - F 26, F 28 - F - -</i>	Contact Miele Technical Service.
	Fault code <i>F 31 - 33</i>	Dosing system faulty. Contact Miele Technical Service.

## Frequently asked questions


What if...	Possible fault	Solution
<p><b>Before the start of a program, the "ⓄPC Dosing Pump" indicator flashes, and the program can not be started.</b></p>		<p>Before addressing the error:</p> <ul style="list-style-type: none"> <li>– Turn the program selector to Ⓞ. The error message is erased.</li> <li>– Press the <b>On/Off</b> button to switch off the machine.</li> </ul>
	<p>Error message: <b>Fdo</b>: The liquid detergent container is empty.</p>	<p>Refill or replace the liquid detergent container.</p>
		<p>Then:</p> <ul style="list-style-type: none"> <li>– Switch the machine on.</li> <li>– Restart the program.</li> </ul>
<p><b>A few minutes after the start of a program, the "ⓄPC Dosing Pump" indicator flashes, and the program stops.</b></p>		<p>Before addressing the error:</p> <ul style="list-style-type: none"> <li>– Turn the program selector to Ⓞ. The error message is erased.</li> <li>– Press the <b>On/Off</b> button to switch off the machine.</li> </ul>
	<p>Error message: <b>Fdo</b>: There is a problem dispensing the liquid detergent.</p>	<p>Refill or replace the liquid detergent container. Prime the dosage system (see "Programming functions").</p>
		<p>Then:</p> <ul style="list-style-type: none"> <li>– Turn the machine on.</li> <li>– Restart the program.</li> </ul>

## Frequently asked questions


What if...	Possible fault	Solution
<p><b>Before the start of a program, the "Neutralizer" indicator flashes, and the program can not be started.</b></p>		<p>Before addressing the error:</p> <ul style="list-style-type: none"> <li>– Turn the program selector to ☉. The error message is erased.</li> <li>– Press the <b>On/Off</b> button to switch off the machine.</li> </ul>
	<p>Error message: <b>Fdo</b>: The neutralizer container is empty.</p>	<p>Refill or replace the neutralizer container.</p>
		<p>Then:</p> <ul style="list-style-type: none"> <li>– Switch the machine on.</li> <li>– Restart the program.</li> </ul>
<p><b>A few minutes after the start of a program, the "Neutralizer" indicator flashes, and the program stops.</b></p>		<p>Before addressing the error:</p> <ul style="list-style-type: none"> <li>– Turn the program selector to ☉. The error message is erased.</li> <li>– Press the <b>On/Off</b> button to switch off the machine.</li> </ul>
	<p>Error message: <b>Fdo</b>: There is a problem dispensing the neutralizer.</p>	<p>Refill or replace the neutralizer container. Prime the dosage system (see "Programming functions").</p>
		<p>Then:</p> <ul style="list-style-type: none"> <li>– Turn the machine on.</li> <li>– Restart the program.</li> </ul>



## Frequently asked questions

What if...	Possible fault	Solution
<b>The "Recharge" indicator flashes.</b>	The water softener has run out of salt.	Refill the salt reservoir.
<b>A few minutes after the start of a program, the "Fill/Drain" indicator flashes, and the program stops.</b>		<p>Before addressing the error:</p> <ul style="list-style-type: none"> <li>– Turn the program selector to . The error message is erased.</li> <li>– Press the <b>On/Off</b> button to switch off the machine.</li> </ul>
	<p>Error message: <b>F..E:</b> There is a problem with the water intake.</p>	<ul style="list-style-type: none"> <li>– Open the water valve completely.</li> <li>– Clean the water inlet filters.</li> <li>– The flow pressure at the water connection is too low. Contact a qualified plumber for advice.</li> </ul>
		<p>Then:</p> <ul style="list-style-type: none"> <li>– Turn the machine on.</li> <li>– Restart the program.</li> </ul>

## Frequently asked questions

What if...	Possible fault	Solution
<p><b>The rinse program is interrupted and the "Fill/Drain" indicator light is flashing.</b></p>		<p>Before addressing the error:</p> <ul style="list-style-type: none"> <li>– Turn the program selector to . The error message is erased.</li> <li>– Press the <b>On/Off</b> button to switch off the machine.</li> </ul>
	<p>Error message: <b>F..A:</b> There is a problem with the water out take.</p>	<ul style="list-style-type: none"> <li>– Clean the filter combination in the wash cabinet.</li> <li>– Clean the drain pump.</li> <li>– Clean the non-return valve.</li> <li>– Remove any kinks in the drain hose.</li> </ul>
		<p>Then:</p> <ul style="list-style-type: none"> <li>– Turn the machine on.</li> <li>– Drain the water.</li> <li>– Restart the program.</li> </ul>
<p><b>The water in the wash cabinet does not get hot; the program sequence lasts too long.</b></p>	<p>Error message: <i>F01 - F03, F18, F19, F27</i> The machine is equipped with a temperature sensor that switches off the heater when it begins to overheat. Overheating can occur when, e.g., large items cover the heating elements, or when the filters in the wash cabinet are blocked.</p>	<ul style="list-style-type: none"> <li>– Clean the filter combination in the wash cabinet.</li> <li>– Rearrange the glassware.</li> <li>– Reset the Thermo switch. See "Frequently asked questions - Thermo switch".</li> </ul>

## Frequently asked questions

What if...	Possible fault	Solution
<b>After a program, there is powdered detergent residue left behind in the door dispenser.</b>		<ul style="list-style-type: none"> <li>– Remove any detergent residue.</li> <li>– Prepare items again.</li> </ul>
	The dispenser was wet when it was loaded.	Make sure the dispenser is dry before loading it.
	The powdered detergent dispenser cover was blocked by glassware.	Always arrange glassware so the dispenser cover can open.
<b>The powdered detergent dispenser cover will not close.</b>	Detergent residue is blocking the latch.	Wipe away any detergent residue.
<b>A banging noise can be heard in the wash cabinet.</b>	A spray arm is hitting the glassware.	Interrupt the program and re-arrange any glassware that is blocking the wash arm, ( <b>see "interrupting a program"</b> ).
<b>A rattling noise can be heard in the wash cabinet.</b>	Glassware is moving around in the wash cabinet.	Interrupt the program and re-arrange any glassware that is loose, ( <b>see "interrupting a program"</b> ).
<b>A banging noise is coming from the water pipes.</b>	This may be caused by the installation or the diameter of the pipes.	Consult a qualified plumber for advice.

## Frequently asked questions

What if...	Possible fault	Solution
<b>Items made of glass show signs of corrosion.</b>	The items are not lab washer-safe.	Only use lab washer-safe glassware.
	No neutralization took place in the program sequence.	Fill the neutralizer container.
	Excessively high temperatures are causing glass corrosion.	Select an appropriate program or lower the wash temperature.
	Too alkaline detergent is causing glass corrosion.	Choose a milder detergent or lower the DOS1 concentration.
<b>Items made of stainless steel show signs of corrosion.</b>	The chloride content of the water is too high.	Test your water composition. If needed, condition the water externally and use DI water.
	The screw cap on the reactivation salt reservoir is not tightened.	Properly thread the cap and screw it tightly.
	No neutralization took place in the program sequence.	Fill the neutralizer container.
	Rust articles or a rust film appears in the wash cabinet, due to: <ul style="list-style-type: none"> <li>– excessive iron content in the water, or</li> <li>– rusty items in the machine.</li> </ul>	<ul style="list-style-type: none"> <li>– Check the piping.</li> <li>– Remove all rusty items from use.</li> </ul>
	The grade of stainless steel is not lab washer-safe.	Only use high grade stainless steel.

## Frequently asked questions

What if...	Possible fault	Solution
<b>There are white deposits and/or spots on the labware.</b>	The water softener setting is too low.	Test the tap water hardness and program the water softener according.
	Too much powder detergent is being used.	Be sure you are using the correct amount of detergent.
	The neutralizer is not dispensing properly.	Check the neutralizer dispenser.
	There is no reactivation salt in the reservoir.	Carefully fill the reservoir with the reactivation salt.
	The screw cap on the reactivation salt reservoir is not tightened.	Properly thread the cap and screw it tightly.
	The rinse water quality was insufficient.	<ul style="list-style-type: none"> <li>– Use water with a lower conductivity.</li> <li>– If the machine is connected to a demineralizing cartridge, check the status and change as needed.</li> </ul>

## Frequently asked questions

What if...	Possible fault	Solution
<b>The wash result is unacceptable.</b>	The baskets and inserts were incorrectly loaded or overcrowded.	Properly arrange the glassware. Do not overload baskets and inserts.
	The program used was not suited to the type/amount of soiling.	Select an appropriate program or modify the program.
	The detergent used was not suited to the type/amount of soiling.	Use a suitable detergent for machine washing.
	The labware was left soiled for too long.	Do not leave soiled labware unwashed for more than 6 hours.
	A spray arm is blocked.	Arrange the items do not block the spray arms.
	Jets are blocked in the spray arms or inserts.	Check the spray jets and clean as needed.
	The basket or insert is not properly connected to the water supply.	Use the adapter to properly connect the water supply to the basket or insert.

### Thermo switch

This lab washer has a resettable heater limiter which will shut off the elements in the event of over-heating. This could be caused for example, if large articles cover the heating elements or if the filters in the wash cabinet are blocked.


If the following fault shows: *F01 - F03, F18, F19, F27* (Water in the wash cabinet is not heated, the program cycle takes too long). Please proceed as follows.

- Remove the cause of the problem.
- Remove the service plinth.
- Press the reset button on the temperature sensor on the right side.


**If this switch trips repeatedly, contact the Miele Technical Service Department.**

## After Sales Service

---

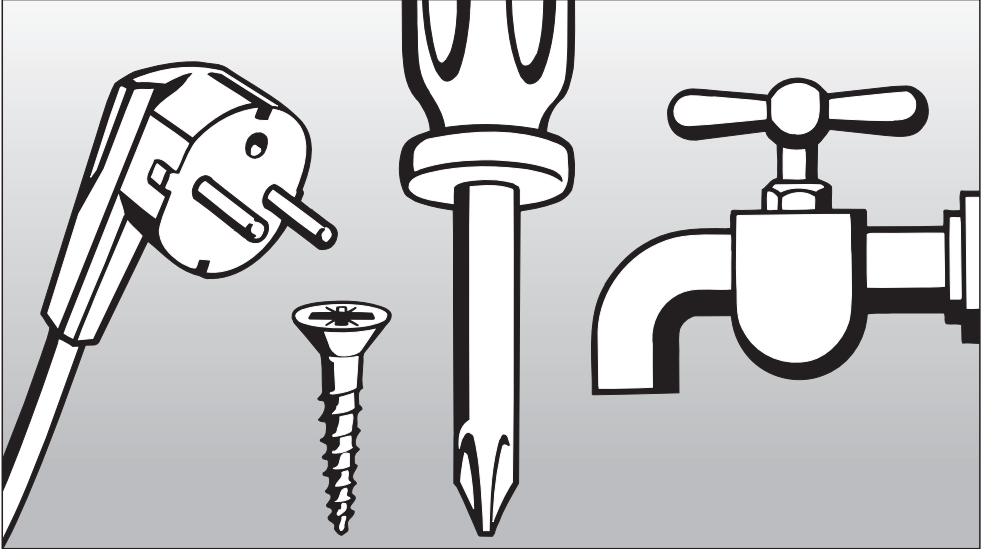
 This lab washer must be installed, maintained and repaired by an authorized Miele service technician. Maintenance and repair work performed by unqualified persons can place the user at risk.

In the event of a fault which you cannot correct yourself please contact the Miele Technical Service Department

 1-800-991-9380  
techserv@mieleusa.com

- Please quote the model of your lab washer. This information can be found on the lab washer's front panel.






## INSTALLATION INSTRUCTIONS

Information is subject to change. Please refer to our website to obtain the most current product specification, technical & warranty information.

To prevent accidents  
and machine damage  
read these instructions  
**before**  
installation or use.

# Installation

**Please refer to the installation diagram supplied with the machine.**

 Furniture and fittings installed near the machine must be of a commercial standard, able to withstand the effects of steam.

## Installation options

- **Free-standing**
- **Slot-in**, next to other machines or furniture or in a suitable space. The space must be at least  $35 \frac{7}{16}$ " (90 cm) wide and  $27 \frac{9}{16}$ " (70 cm) deep
- **Undercounter**

The machine can be installed under a continuous counter top or sink drain. The niche must be at least:  
Width  $35 \frac{7}{16}$ " (90 cm)  
Depth  $27 \frac{9}{16}$ " (70 cm)  
Height  $32 \frac{5}{16}$ " (82 cm).

The lab washer can be built into a recess of  $32 \frac{5}{16}$ " (82 cm) high by removing the lab washer top.

## Leveling the legs

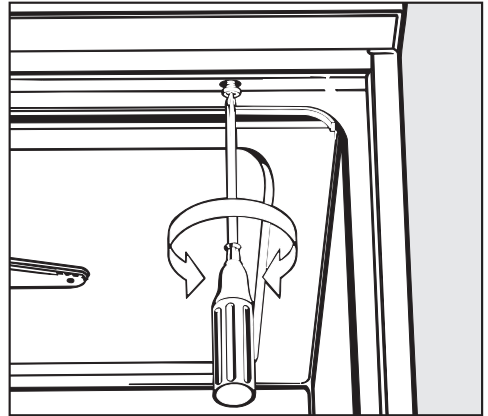
Any unevenness in the floor can be compensated for and the height of the machine raised or lowered by adjusting the four screw feet.

When the feet are screwed in, the machine can be moved back and forth on its rollers.

## Positioning and securing the machine

To ensure stability, the machine must be aligned and screwed to the counter.

- Open the door.



- Secure the machine to the front edge of the countertop using screws through each of the 2 holes in the front trim.
- When not mounted undercounter, floor mounting brackets must be used.

Do not use silicone sealant to seal the gaps between the machine and any neighboring units. This will hinder ventilation to the circulation pump.

## Removing the lid (if necessary)

- Open the door.
- Remove the fixing screws on both sides using a cross slotted screwdriver.
- Pull the machine lid approx. 5 mm forwards, lift upwards and remove.

## Protecting the countertop

### **Important for machines with steam condenser (depending on model):**

To prevent steam damage to the countertop, adhere the protective foil  $9 \frac{13}{16}'' \times 22 \frac{13}{16}''$  (25 x 58 cm) underneath the countertop near the steam condenser.


Depending on the requirements for installation, the following **kit** can be ordered from the Miele Technical Service Department.

### **Cover plate (protects the countertop)**

The underside of the countertop is protected from steam damage by a stainless steel plate.

# Electrical connection

---

 All electrical work must be carried out by a suitably qualified electrician in accordance with local and national safety regulations.

- Connection should be made via a suitable isolator, with an on-off switch that is easily accessible for servicing work.
- If the machine is hard wired to a main switch, the switch must have a contact gap of more than 3 mm and the ability to be locked in a neutral position. Only then is the switch valid as a separator. All components must be CSA or UL approved.
- The electrical connection is made through a receptacle according to national requirements. The receptacle has to be easily accessible after installation.
- To increase the security it is recommended to install a protective switch (30 mA).
- For technical data see the data plate or wiring diagram supplied.

The machine must only be operated with the voltage, frequency and fusing shown on the data plate.

The machine can be converted according to the supplied converting diagram and wiring diagram.

The data plate is located at the rear of the machine and behind the plinth on the plastic cover.

The wiring diagram is supplied with the machine.

See also the supplied installation diagram.

A damaged power cord must only be replaced with a genuine Miele cord by a Miele service technician.

## **WARNING** **THIS APPLIANCE MUST BE GROUNDED**


### **Grounding connection**

- The ground lead must be connected to the screw connection point (marked with the ground symbol 8) at the back of the machine.

The machine must only be operated with the voltage, frequency and fusing shown on the data plate located on the rear of the machine, and on the plinth (behind the service panel).

The conversion diagram and the wiring diagram is secured to the inner side of the service panel.

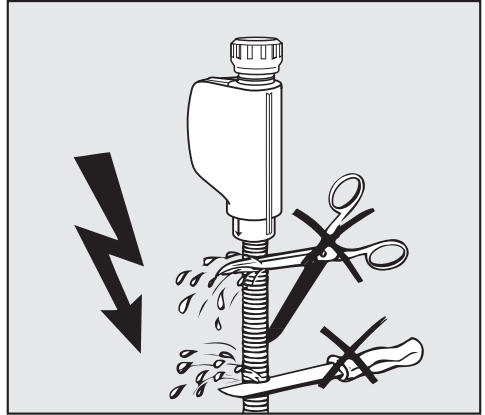
## Connecting the water inlet

 The water in the machine is not drinkable.

- The machine must be connected to the water supply in accordance with local and national regulations.
- The washer is constructed so it may be connected to a suitable supply without an extra non-return valve unless required by code.
- High iron content can leave a rust film on stainless steel labware and the machine itself.  
When the chloride content in the domestic water supply is above 100mg/l, the risk of corrosion damage to stainless steel labware is greatly increased.
- In certain regions (e.g., mountainous areas) the water composition may cause condensate to form, requiring the use of softened water in the steam condenser.
- An acceptable water pressure (flow rate) is 10 - 147 psi. However, the recommended pressure is 25 - 60 psi.  
If the water pressure is below 30 psi, the fill time will take longer.  
If the "Fill/Drain" indicator fault code "F..E" lights, contact the Miele Technical Service Department.
- The maximum permissible static water pressure is 145 psi over pressure.
- If the water pressure lies outside these ranges, please contact Miele Technical Service for advice (the "Fill/Drain" indicator, may appear in the display "F E").
- The machine is designed for connection to cold water (blue marking) and hot water (red marking) up to 158°F (70°C) max.  
Connect the water intake hoses to the cold and hot water faucets.
- If there is no hot water supply, the intake hose with the red marking must also be connected to the cold water supply.

# Plumbing

- Connect the intake hose for the steam condenser (without water safeguard) to the cold water faucet.
- See the next page for how to connect the DI water line.
- Water valves with  $\frac{3}{4}$  inch thread are to be provided on site. They should be easily accessible, because the water supply will need to be turned off when not in use.
- The inlet hoses are approx. 5  $\frac{1}{2}$  ft (1.7 m) long pressure hoses with  $\frac{3}{4}$  inch thread. **Do not remove the water inlet filters in the threads.**
- Install the large surface area filters (in the kit supplied with the machine) between the water valve and the water inlet hose (see illustration in "Cleaning the water inlet filters"). The large surface area filter for distilled water is made of stainless steel and can be recognized by the matte surface.



Do not cut or damage the inlet hose in any way.

**Please also refer to the installation diagram.**

## DI Connection (pressurized)

The machine comes factory standard for connection to a pressure resistant system. The recommended water pressure (flow rate) is 25 - 60 psi however, water pressure that is 10 - 147 psi is acceptable.

- The DI pressure tested hose (marked "H2O pure" with a 3/4" hose thread must be connected to the on-site water valve for DI purified water.

If the DI water connection is not used, the electronic needs to be reprogrammed by Miele Technical Service. The water intake hose remains at the rear side of the machine.

## DI connection (unpressurized) (optional)

For connection to 1.23 - 8.7 psi the machine must be modified, if this has not done at the factory. If a feed pump is to be installed, this must only be done by Miele Technical Service.

The discharge port for any DI container (unpressurized) must be at least the height of the upper edge of the machine (see "Installation instructions").

# Plumbing

---

## Drainage

Connection to the drainage system and disposal of waste water must comply with local and national regulations.

- The drainage system is fitted with a non-return valve which prevents waste water from flowing back into the machine via the drain hose.
- The machine should preferably be connected to a separate drainage system onsite.

If **separate** drainage is not available, contact your Miele application specialist for advice.

The on-site connection needs to be between 2 ft. (0.6 m) and 3 ft 3" (1 m) high **measured from the lower edge of the machine.**

If the connection is deeper than 1 ft. (0.3 m), lay the drain hose ensure the hose runs at least 1 ft. (0.3 m) high.

The drainage system must accommodate a minimum flow rate of 16 l/min.

- The flexible drain hose is 4 ft 7  $\frac{1}{8}$ " (1.4 m) long. The clearance is 7  $\frac{7}{8}$ " (22 mm). **Do not cut the drain hose.** Hose clamps for installation are enclosed.
- A longer drain hose (up to 13 ft [4 m] long) is available to order from the Miele Technical Service Department.
- The drainage system must not exceed 13 ft [4 m] .

See also the installation diagram supplied.



## Technical data

	English	Metric
Height:		
with lid	33.5"	85 cm
without lid	32.3"	82 cm
Width:	35.4"	90 cm
Depth:	27.5"	70 cm
Depth with the door open:	49.8"	126.5 cm
Net weight:	265 lbs	120 kg
Voltage / Fuse:	see data plate	
Power cord	approx. 5.11 ft.	approx. 1.8 m
Water temperature:		
Cold water	max. 68°F	20 °C
Hot and DI water connection	max. 158° F	70 °C
Static water pressure	max. 145 psi (10 bar)	
Hot, Cold and DI Water Connection:		
Acceptable water pressure (flow rate)	10 - 147 psi	.7 - 10 bar
Recommended water pressure (flow rate)	25 - 60 psi	1.72 - 4.13 bar
DI Water Connection (pressureless) optional	1.23 - 8.70 psi	.09 - .6 bar
Delivery head:	min. 1 ft. (0.3 m), max. 3.3 ft. (1 m)	
Surrounding temperature:	from 40°F (5°C) to 104°F (40°C)	
Max. relative humidity	80% for temperature up to 88°F (31°C)	
Linear reduction up to	50% for temperature up to 104°F (40°C)	
Height above sea level:	up to 1640 yds	1500 m
Noise level in dB (A): Sound pressure level LpA during washing and drying	<70	
Test marks:	CSA	
CE-mark:	MPG-Guidelines 93/42/EWG, Class IIb	
Manufacturer's address	Miele & Cie. KG, Carl-Miele-Straße 29, 33332 Gütersloh, Germany	

# Caring for the environment

---

## **Disposal of the packing materials**

The cardboard box and packing materials protect the appliance during shipping. They have been designed to be biodegradable and recyclable.

Ensure that any plastic wrappings, bags, etc. are disposed of safely and kept out of the reach of children.

Danger of suffocation! Please recycle.

## **Disposal of an old appliance**

Old appliances may contain materials that can be recycled. Please contact your local authorities about recycling in your area.

Ensure that the appliance presents no danger to children while being stored for disposal. See "Important Safety Instructions".



**Please have the model and serial number  
of your appliance available before  
contacting Technical Service.**

---

**Miele**  
**PROFESSIONAL**

## **U.S.A.**

**Miele, Inc.**

### **National Headquarters**

9 Independence Way  
Princeton, NJ 08540  
Phone: 800-991-9380  
609-419-9898  
Fax: 609-419-4241  
[www.mieleusa.com](http://www.mieleusa.com)

### **Technical Service & Support Nationwide**

Phone: 800-991-9380  
Fax: 800-220-1348

[proservice@mieleusa.com](mailto:proservice@mieleusa.com)

## **Germany**

Miele & Cie. KG  
Carl-Miele-Straße 29  
33332 Gütersloh